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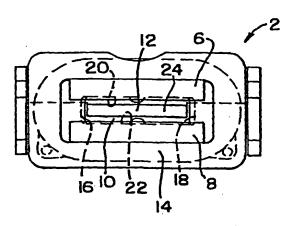
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(54) Title: TRANSDUCER WITH RESISTANCE TO SHOCK



(57) Abstract: A transducer comprising a pair of spaced magnets at least partially forming a tunnel having a central axis. A coil having a first and a second side wall and an upper and a lower wall at east partially forms the tunnel. A reed having a central portion extends through the tunnel. The reed has a stationary end, a deflection end, and a tip portion which lies at least partially between the magnets, wherein the reed is mounted for deflection towards or away from the respective magnets.



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### TRANSDUCER WITH RESISTANCE TO SHOCK

#### **DESCRIPTION**

#### Related Applications

This application claims priority to U.S. Provisional Patent Application entitled "Transducer With Resistance To Lateral Shock," Serial No. 60/158572, filed October 7, 1999 and U.S. Provisional Patent Application entitled "Transducer With Resistance To Shock," Serial No. 60/180547, filed February 7, 2000. Both applications and U.S. Patent No. 5,647,013, entitled "Electrostatic Transducer," issued July 8, 1997, are incorporated herein.

#### Technical Field

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This invention relates to a transducer, suitable for use within hearing aids, for reducing shock.

#### Background of the Invention

It is known that transducers include a coil with a first air gap or tunnel, magnetic members, such as spaced apart permanent magnets, having a second air gap or tunnel, and a reed armature. The first and second air gaps are generally aligned, with the armature reed extending through the first and second air gaps.

The arrangement is such that when the moving part of the reed shifts in one direction or another away from a centralized position between the two poles, the magnetic flux is caused to flow in one direction or the other along the reed and hence through the coil. The reed is attached to a diaphragm and in this way the vibrations of the diaphragm caused by received sound are converted into corresponding currents in the coil or vice versa. If the transducer experiences a shock e.g., from being dropped, the reed can be easily damaged due to over deflection or unwanted deflection in the horizontal and/or vertical directions. In addition, the tip portion of the reed may strike the magnet with considerable force

on the upper or lower side walls of the tunnel formed within the coil. Reference can be made to U.S. Patent No. 5,647,013 for one such arrangement.

To reduce and prevent unwanted deflection of the armature's reed, the tunnel of the transducer can be tapered (inwardly or outwardly) from the fixed or stationary end of the armature toward the deflection end of the reed. In addition, a contact point can extend into the tunnel to reduce or prevent unwanted horizontal deflection of the armature reed. These previous techniques still require the reed to contact the surface of the tunnel and this contact can cause damage to the reed.

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This invention is designed to prevent these and other problems.

Summary of the Invention

According to a first embodiment of the present invention, a transducer resistant to shock comprises a stack having a pair of spaced magnets at least partially forming a tunnel. The tunnel has a central axis and the magnets have an upper and a lower tunnel wall. A coil at least partially forms the tunnel. The coil has a first and a second side wall and an upper and lower wall. Extending through the tunnel is a reed having a central portion, a stationary end, and a deflection end, wherein the reed has a tip portion which lies at least partially between the magnets. The reed is mounted for deflection towards or away from the magnets. A shock protective means is responsive to a shock impulse to the transducer where upon the protective means engages the reed. Preferably, the shock protective means comprises a ring fixedly attached between the coil and the stack. At least one bumper is attached to the ring in close proximity to the reed wherein the at least one bumper is responsive to an impulse shock to the transducer and the bumper acts to contact the reed.

Another embodiment of the present invention is directed to a transducer comprising a pair of spaced magnets at least partially forming a tunnel. The tunnel has a central axis. A coil having a first and a second side wall and an upper and

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lower wall at least partially forms the tunnel. A reed having a stationary end, a deflection end, and a central portion, extends through the tunnel. A tip portion of the reed lies at least partially between the magnets. The reed is mounted for deflection towards or away from the respective magnets. The coil has a first end toward the stationary end of the reed and a second end toward the magnets, wherein at least one side wall of the coil is tapered (inwardly or outwardly) from the central axis from the first end of the coil to the second end of the coil.

Other advantages and aspects of the present invention will become apparent upon reading the following description of the drawings and detailed description of the invention.

#### Brief Description of the Drawings

FIGURE 1 is front view of the present invention;

FIGURE 2 is a rotated top view of the present invention shown in FIGURE 1;

FIGURE 3 is an enlarged view of FIGURE 1;

FIGURE 4 is an enlarged view of FIGURE 2;

FIGURE 5 is a cut-away side view of the present invention;

FIGURE 6 is a front view of a coil winding bobbin for the present invention;

FIGURE 7 is a rear view of the coil winding bobbin shown in FIGURE

FIGURE 8 is a cross section view of the coil winding bobbin shown in FIGURE 7 along the line 8-8;

FIGURE 9 is a cross section view of the coil winding bobbin shown in FIGURE 7 along the line 9-9;

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FIGURE 10 is a side cut-away view of a portion of the present invention;

FIGURE 11 is a view of one embodiment of a magnet of the present invention;

FIGURE 12 is a partial side cut-away view of an alternative embodiment of the present invention;

FIGURE 13 is a partial side cut-away view of an alternative embodiment of the present invention;

FIGURE 14 is a partial side cut-away view of an alternative embodiment of the present invention;

FIGURE 15 is partial view of a magnet of an alternative embodiment of the present invention;

FIGURE 16 is partial view of a magnet of an alternative embodiment of the present invention;

FIGURE 17 is a front view of an alternative embodiment of the present invention;

FIGURE 18 is a front view of an alternative embodiment of the present invention;

FIGURE 19 is a front view of an alternative embodiment of the present invention;

FIGURE 20 is a front view of an alternative embodiment of the present invention;

FIGURE 21 is a side view of an alternative embodiment of the present invention;

FIGURE 22 is a side view of an alternative embodiment of the present invention; and,

FIGURE 23 is a front view of an alternative embodiment of the present invention.

#### **Detailed Description**

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While this invention is susceptible of embodiment in many different forms, there is shown in the drawings and will herein be described in detail preferred embodiments of the invention with the understanding that the present disclosure is to be considered as an exemplification of the principles of the invention and is not intended to limit the broad aspect of the invention to the embodiments illustrated.

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Figure 1 is a front view of a transducer 2 with its housing 4 (see Figures 17 and 18) removed. Figure 2 is a top/rotated view of the transducer of Figure 1. Figure 3 is an enlarged view of Figure 1, and Figure 4 is an enlarged view of Figure 2. Figure 5 is a cut-away side view of the transducer of Figure 1.

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The transducer 2 of these figures has a pair of spaced magnets 6, 8 at least partially forming a tunnel 10. The tunnel having a central axis 12. The transducer 2 further has a coil 14 at least partially forming the tunnel 10. The coil has a first and a second side wall 16, 18 and an upper and lower wall 20, 22. The transducer 2 further has a reed 24 having a central portion 26 which extends through the tunnel 10, a stationary end 28, and a deflection end 30. The reed 24 has a tip portion 30 which lies at least partially between the magnets 6,8. The reed 24 is mounted for deflection towards and/or away from the respective magnets 6, 8.

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The coil 14 has a first end 32 toward the stationary end 28 of the reed 24 and a second end 34 toward the magnets 6,8. The side walls 16, 18 of the coil 14 are tapered inwardly toward the central axis 12 from the first end 32 of the coil 14 to the second end 34 of the coil 14, to prevent or reduce unwanted horizontal

deflection of the reed 24. Alternatively, the side walls 16, 18 of the coil 14 can be tapered outwardly away from the central axis 12 from the first end 32 of the coil 14 to the second end 34 of the coil 14, to prevent or reduce unwanted horizontal deflection of the reed 24. Alternatively, at least a part or stretch of at least one side wall 16, 18 of the coil can be tapered outwardly away from the central axis 12, moving toward the second end 34 of the coil 14, to prevent or reduce unwanted horizontal deflection of the reed 24. Likewise, at least a part or stretch of at least one side wall 16, 18 of the coil can be tapered inwardly toward the central axis 12, moving toward the second end 34 of the coil 14, to prevent or reduce unwanted horizontal deflection of the reed 24. For the above alternatives or other alternatives, having a coil wall, or any part or stretch thereof, that is tapered, the coil wall can further have a separate raised portion toward the central axis 12, in relation to the adjacent portion of the wall thereof.

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Some of the Figures depict dimensions which can be used for the present invention. Other dimensions can be used as well. For the embodiments in Figures 1 through 5, one set of dimensions are as follows: the nominal lateral reed clearance is 0.0625 in. (nominal tunnel width) - 0.0595 in. (nominal reed width) = 0.003 in. (0.0015 in. per side). Coil tunnel taper is 0.0045 in. over 0.093 in. length, or about 2.8°. The nominal reed to rib (top or bottom of the coil) is 0.0111 in. (nominal rib gap) - 0.008 in. (nominal reed thickness) = 0.0031 in. (0.0015 in. top / bottom).

Figure 6 is a front view of a further coil winding bobbin for a transducer 2 of the present invention. Figure 7 is a back view of the coil winding bobbin of Figure 8 is a side view of the coil winding bobbin of Figure 6. Figure 9 is a top view of the coil winding bobbin of Figure 6. These figures show one tapering that can be implemented within the coil winding for the present invention.

Figure 10 is a side cut-away view of a portion of the transducer of the present invention. The transducer 2 therein has a pair of spaced magnets 6, 8. The magnets, 6,8 have upper and lower tunnel walls 40, 42. The magnets have a second end 44 toward the deflection end of the reed, and a first end 46 toward the coil 14. The upper and the lower tunnel walls 40, 42, or at least a part or stretch thereof, of the magnets 6,8, are tapered outwardly from the central axis 12, in a direction from the first end 46 of the magnets to the second end 44 of the magnets. This creates a possible contact point(s) 50 for the reed 24, depending on the angle of tapering. Preferably, with the proper angle of tapering, the reed 24 will not only contact at the contact point(s) 50, the reed 24 will contact along a significant or even the entire length of the magnets 6,8. In another embodiment, the tapering can take place in the opposite direction.

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Figure 10 further shows that the transducer 2 has a first and second (upper and lower) yoke portions 60, 62, which can comprise a stack, as is known in the art. Figure 11 is a magnet 6,8 indicating one set of measurements for one or both of the magnets 6,8 in view of Figure 10. Figure 12 shows an alternative to the transducer of Figure 10. This embodiment has a shim 70 between the first yoke portion 60 and the magnet 6. The shim 70 causes at least one of the upper and the lower tunnel walls 40, 42, or a part of a stretch thereof, of the magnets 6,8, to be tapered outwardly from the central axis 12, in a direction from the first end of the magnets to the second end of the magnets. The shim 70 could be placed in the opposite direction, between the magnet 6 and respective yoke portion 60, to reverse the tapering.

Figure 13 shows a further embodiment of the transducer of Figure 10, the main difference being that the tapering is caused by the yoke portion being tapered instead of the magnets being tapered. It should be understood that both the yoke portion and the magnet could be tapered to achieve the same tapering effect.

Figures 14, 15, and 16 show further embodiments of the transducer 2 of present invention. The upper and lower tunnel walls 40, 42 of the magnets 6,8 have a raised portion 80 inwardly toward the central axis 12 toward the first end 46 of the magnets 6,8. The raised portion 80 can extend substantially the width of the tunnel, as shown in Figure 15, or less than the entire width, as shown in Figure 16. It should be understood that the raised portion can be provided at or along other areas of the upper and/or lower tunnel walls 40, 42.

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Figures 17 and 18 show further embodiments of the transducer of the present invention. The transducer 2 has a housing 4. An armature 90 has a reed 92, and a first leg 94 and a second leg 96 extending along opposed sides of the exterior of a coil 14 and a yoke 60. Spacers 100, which can be comprised of a resilient epoxy or RTV, are position between the housing 4 and the first and second legs 94, 96 of the armature 90. Figure 18 shows that another spacer 100 can be positioned between the housing 4 and the armature 90 adjacent the stationary end of the reed 92.

Active shock protection means 104 of the armature's reed 24 can be incorporated as an alternative to the spacers 100. The shock protection means 104 is idle until a shock is absorbed by the transducer 2. FIGURE 19 is a front view of an alternative embodiment of the present invention having shock protective means 104. The shock protective means 104 comprises a pair of bumpers 110 on opposing sides 120, 122 of a reed 24. The shock protective means 104 will reduce and prevent unwanted movement of the reed 24 caused by a shock impulse. Under normal conditions, the active bumpers 110 remain out of contact with the reed 24 as depicted in FIGURE 19. As the transducer 2 receives a shock impulse, the active bumpers 110 will engage the reed 24 to prevent damage by clamping or inhibiting the reed 24 from movement.

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Preferably, the shock protective means 104 includes a ring 106, preferably metal, circumferentially positioned about the central axis 12 of the tunnel 10. The ring 108 has opposing upper 120 and lower 122 walls; and opposing side walls 116, 118. Extending from the upper 120 and lower 122 walls of the ring 106 and toward the armature's reed 24 is a bumper 110. Each bumper 110 is attached to the upper 120 and lower 122 wall of the ring 106 by a flexible band 126, preferably made of flurosilicon. The flexible band 126 may be molded directly onto the ring 106 and the bumpers 110 by Flexan (TM). The bumpers 110 remain away from the reed 24 until the transducer 2 encounters a vertical shock impulse.

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As the transducer 2 receives a vertical shock impulse, the protective bumpers 110 of the shock protective means 104 respond to the vertical shock impulse and move to engage the reed 24. FIGURE 20. It is to be understood that although the present embodiment discloses the active shock protective means 104 as having a pair of bumpers 110 on opposing sides 120, 122 of the reed, the present invention includes alternative embodiments having at least one bumper 110 in close proximity to the reed 24 so as to engage the reed 24 in response to a shock impulse. Another alternative embodiment shown in FIGURE 23 depicts shock protective means 104 having a molded flexible gasket 112.

The active shock protective means 104 can be positioned between the stack and the coil 14. FIGURE 21. Alternatively, the active shock protective means 104 can be positioned at the end of stack near the deflection end 30 of the reed 24. FIGURE 22.

While the specific embodiments have been illustrated and described, numerous modifications come to mind without significantly departing from the spirit of the invention and the scope of protection is only limited by the scope of the accompanying claims.

#### **CLAIMS**

#### WE CLAIM:

1. A transducer comprising:

a stack having a pair of spaced magnets at least partially forming a tunnel, the tunnel having a central axis, the magnets having an upper and a lower tunnel wall; a coil at least partially forming the tunnel having a first and a second side wall and an upper and lower wall;

a reed having a central portion which extends through the tunnel, a stationary end, and a deflection end, wherein the reed has a tip portion which lies at least partially between the magnets, wherein the reed is mounted for deflection towards or away from the magnets; and,

shock protective means wherein the protective means is responsive to a shock impulse to the transducer where upon the protective means engages the reed.

- 2. The transducer of claim 1 wherein the shock protective means comprises:
  - a ring fixedly attached between the coil and the stack; and,
- at least one bumper attached to the ring in close proximity to the reed, wherein the at least one bumper is responsive to an impulse shock to the transducer and the bumper acts to contact the reed.
- 3. The transducer of claim 1 wherein the shock protective means comprises:
  - a ring fixedly attached between the coil and the stack;
- a first and second bumper, the first bumper is attached to the upper wall of the ring and the second bumper is attached to the lower wall of the ring, wherein the

bumpers are responsive to an impulse shock to the transducer and the bumpers act to contact the reed.

- 4. The transducer of claim 2 wherein the ring is a metal.
- 5. The transducer of claim 3 wherein the ring is a metal.
- 6. The transducer of claim 1 wherein the shock protective means comprises:

a ring fixedly attached to the stack near the deflective end of the reed; and, at least one bumper attached to the ring in close proximity to the reed, wherein the at least one bumper is responsive to an impulse shock to the transducer and the bumper acts to contact the reed.

- 7. The transducer of claim 1 wherein the shock protective means comprises:
- a ring fixedly attached to the stack near the deflective end of the reed; and, a first and second bumper, the first bumper is attached to the upper wall of the ring and the second bumper is attached to the lower wall of the ring, wherein the bumpers are responsive to an impulse shock to the transducer and the bumpers act to contact the reed.
  - 8. The transducer of claim 6 wherein the ring is a metal.
  - 9. The transducer of claim 7 wherein the ring is a metal.
  - 10. A transducer comprising:

a pair of spaced magnets at least partially forming a tunnel, the tunnel having a central axis;

a coil at least partially forming the tunnel having a first and a second side wall and an upper and lower wall; and,

a reed having a central portion which extends through the tunnel, a stationary end, and a deflection end, wherein the reed has a tip portion which lies at least partially between the magnets, wherein the reed is mounted for deflection towards or away from the respective magnets, and wherein the coil has a first end toward the stationary end of the reed and a second end toward the magnets.

- 11. The transducer of claim 10 wherein the at least one side wall of the coil further having a separate raised portion toward the central axis, in relation to the adjacent portion of the wall thereof.
- 12. The transducer of claim 10 wherein at least one side wall of the coil is tapered outwardly from the central axis from the first end of the coil to the second end of the coil.
- 13. The transducer of claim 12 wherein the at least one side wall of the coil further having a separate raised portion toward the central axis, in relation to the adjacent portion of the wall thereof.
- 14. The transducer of claim 10 wherein at least a part of at least one side wall of the coil is tapered outwardly away from the central axis from a position closer to the first end of the coil than the second end of the coil, to a position closer to the second end of the coil than the first end of the coil.

- 15. The transducer of claim 14 wherein the at least a part of the at least one side wall of the coil further having a separate raised portion toward the central axis, in relation to the adjacent portion of the wall thereof.
- 16. The transducer of claim 10 wherein one or both of the upper and lower walls, and at least one side wall of the coil are tapered outwardly away from the central axis from the first end of the coil to the second end of the coil.
- 17. The transducer of claim 16 wherein the one or both of the upper and lower walls of the coil further having a separate raised portion toward the central axis, in relation to the adjacent portion of the wall thereof.
- 18. The transducer of claim 16 wherein the at least one side wall of the coil further having a separate raised portion toward the central axis, in relation to the adjacent portion of the wall thereof.
- 19. The transducer of claim 10 wherein at least a part of one or both of the upper and lower walls and at least one side wall of the coil are tapered outwardly away from the central axis from a position closer to the first end of the coil than the second end of the coil, to a position closer to the second end of the coil than the first end of the coil.
- 20. The transducer of claim 19 wherein the at least a part of one or both of the upper and lower walls of the coil further having a separate raised portion toward the central axis, in relation to the adjacent portion of the wall thereof.

- 21. The transducer of claim 19 wherein the at least one side wall of the coil further having a separate raised portion toward the central axis, in relation to the adjacent portion of the wall thereof.
- 22. The transducer of claim 10 wherein at least a stretch of at least one side wall of the coil is tapered outwardly from the central axis moving toward the second end the coil, the stretch being located toward the second end of the coil.
- 23. The transducer of claim 22 wherein the at least a stretch of at least one side wall of the coil further having a separate raised portion toward the central axis, in relation to the adjacent portion of the wall thereof.
- 24. The transducer of claim 10 wherein a stretch of at least a part of one or both of the upper and lower walls and at least one side wall of the coil is tapered outwardly from the central axis moving toward the second end the coil, the stretch being located toward the second end of the coil.
- 25. The transducer of claim 24 wherein the stretch of at least a part of one or both of the upper and lower walls further having a separate raised portion toward the central axis, in relation to the adjacent portion of the wall thereof.
- 26. The transducer of claim 24 wherein the at least one side wall of the coil further having a separate raised portion toward the central axis, in relation to the adjacent portion of the wall thereof.
  - 27. A transducer comprising:

a pair of spaced magnets at least partially forming a tunnel, the tunnel having a central axis, the magnets having an upper and a lower tunnel wall;

a coil at least partially forming the tunnel having a first and a second side wall and an upper and lower wall; and,

a reed having a central portion which extends through the tunnel, a stationary end, and a deflection end, wherein the reed has a tip portion which lies at least partially between the magnets, wherein the reed is mounted for deflection towards or away from the respective magnets, wherein the coil has a first end toward the stationary end of the reed and a second end toward the magnets, and wherein the magnets have a second end toward the deflection end of the reed and a first end toward the coil.

- 28. The transducer of claim 27 wherein the at least one of the upper and the lower tunnel walls of the magnets is tapered outwardly from the central axis from the first end of the magnets to the second end of the magnets.
- 29. The transducer of claim 28 wherein the tapering being caused by the at least one shim between the one yoke portion and the one of the pair of spaced apart magnets.
- 30. The transducer of claim 27 wherein at least a stretch of at least one of the upper and lower tunnel walls of the magnets is tapered outwardly from the central axis moving in a direction toward the second end of the magnets.

### 31. A transducer comprising:

a pair of spaced permanent magnets at least partially forming a tunnel, the tunnel having a central axis;

a first and second yoke portion;

at least one shim between one yoke portion and one of the pair of spaced apart magnets;

a coil at least partially forming the tunnel having a first and a second side wall and an upper and lower wall; and,

a reed having a central portion which extends through the tunnel, a stationary end, and a deflection end, wherein the reed has a tip portion which lies at least partially between the magnets, wherein the reed is mounted for deflection towards or away from the respective magnets, wherein the coil has a first end toward the stationary end of the reed and a second end toward the magnets, and wherein the magnets have a second end toward the deflection end of the reed and a first end toward the coil.

- 32. The transducer of claim 31 wherein at least a stretch of the at least one of the upper and lower tunnel walls of the magnets is tapered outwardly from the central axis moving in a direction toward the second end of the magnets, the tapering being caused by the at least one shim between the one yoke portion and the one of the pair of spaced apart magnets.
- 33. The transducer of claim 31 wherein the at least one of the upper and the lower tunnel walls of the magnets is tapered outwardly from the central axis from the first end of the magnets to the second end of the magnets, the tapering being caused by the tapering of the at least a part of one of the first and second yoke portions being tapered along the side of the yoke portion adjacent the one of the pair of magnets.

#### 34. A transducer comprising:

a pair of spaced magnets at least partially forming a tunnel, the tunnel having a central axis, the magnets having an upper and a lower tunnel wall;

a coil at least partially forming the tunnel having a first and a second side wall and an upper and lower wall; and,

a reed having a central portion which extends through the tunnel, a stationary end, and a deflection end, wherein the reed has a tip portion which lies at least partially between the magnets, wherein the reed is mounted for deflection towards or away from the respective magnets, wherein the coil has a first end toward the stationary end of the reed and a second end toward the magnets, wherein the magnets have a second end toward the deflection end of the reed and a first end toward the coil, wherein at least one of the upper and the lower tunnel walls of the magnets has a raised portion inwardly toward the central axis toward the first end of the magnets.

35. The transducer of claim 34 wherein the raised portion extends substantially the width of the tunnel.

#### 36. A transducer comprising:

a housing;

a pair of spaced magnets at least partially forming a tunnel, the tunnel having a central axis, the magnets having an upper and a lower tunnel wall;

a coil at least partially forming the tunnel having a first and a second side wall and an upper and lower wall;

an armature having a reed with a central portion which extends through the tunnel, having a stationary end, and having a deflection end, wherein the reed further having a tip portion which lies at least partially between the magnets, wherein the reed is mounted for deflection towards or away from the respective

magnets, the armature further having a first leg and a second leg extending along opposed sides of the exterior of the coil and the magnets; and, an at least one spacer for securing the armature to the housing.

- 37. The transducer of claim 36 wherein the at least one spacer is positioned between the housing and one of the first and second legs of the armature.
- 38. The transducer of claim 36 wherein the at least one spacer is positioned between the housing and the armature adjacent the stationary end of the reed.

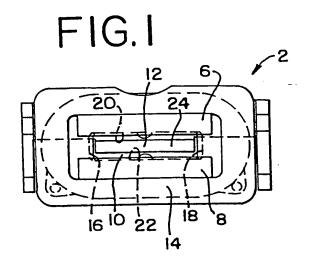
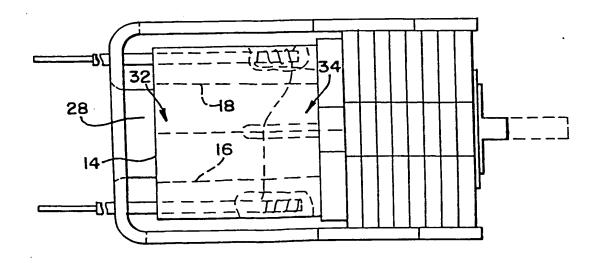
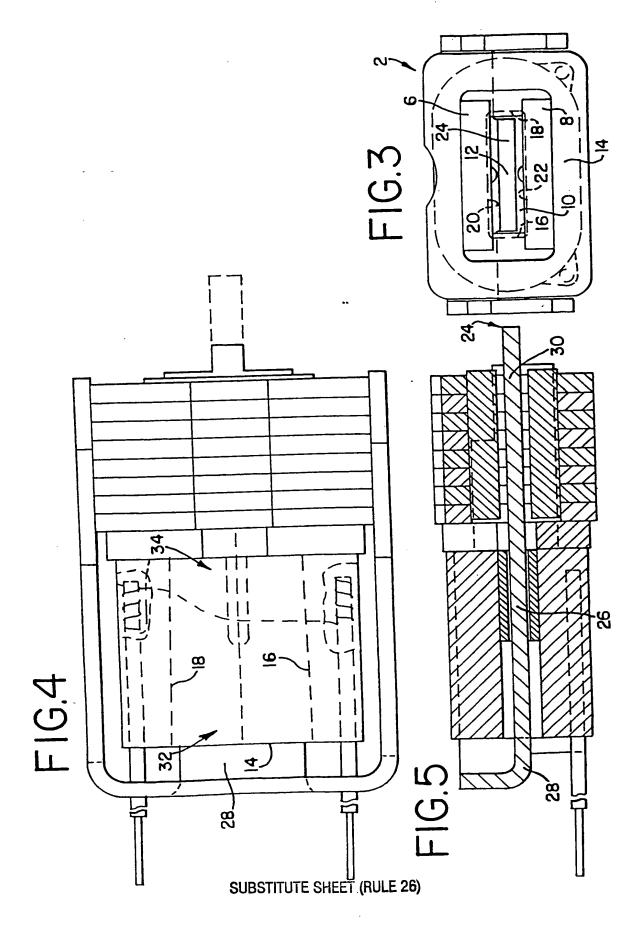


FIG.2







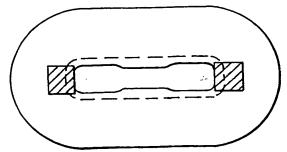


FIG.7

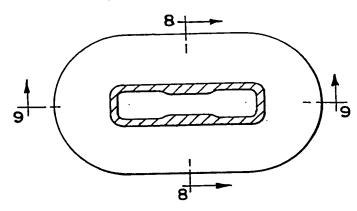
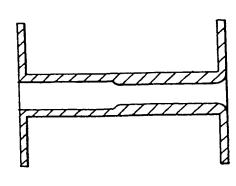
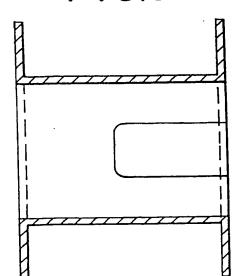


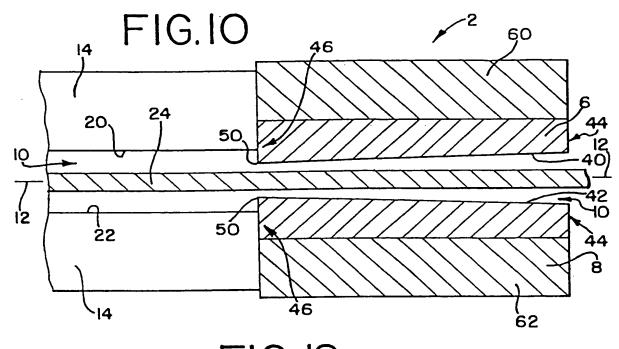
FIG.9

FIG.8





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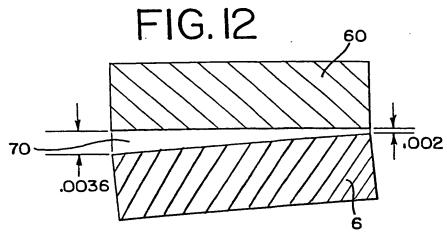
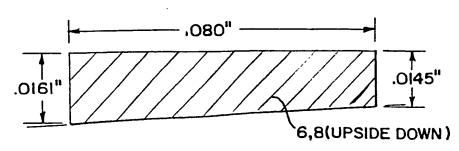
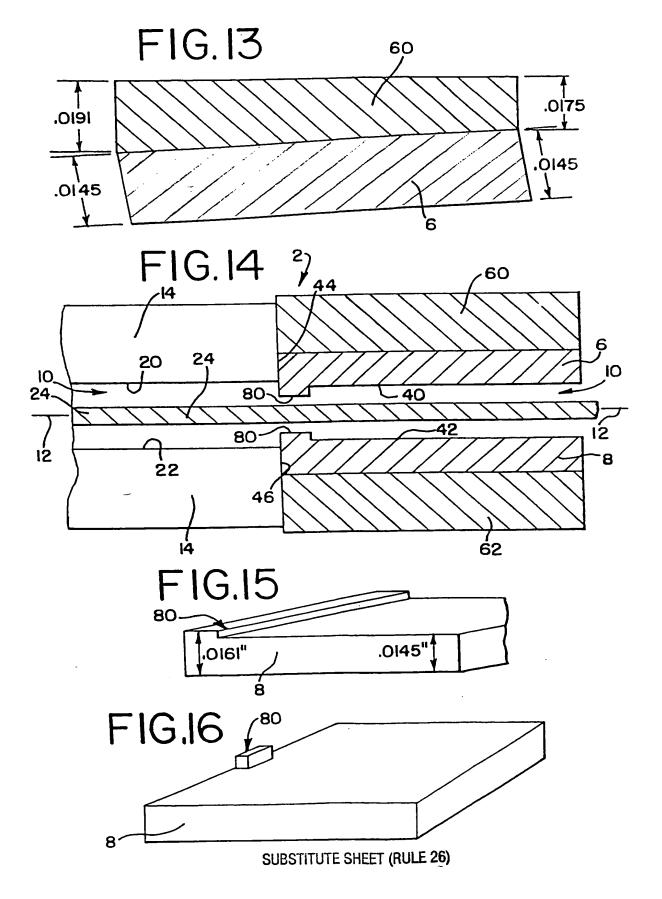
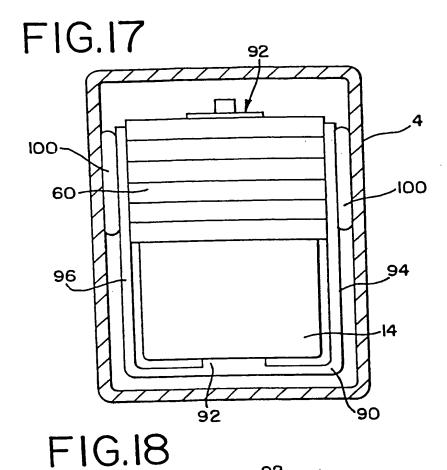


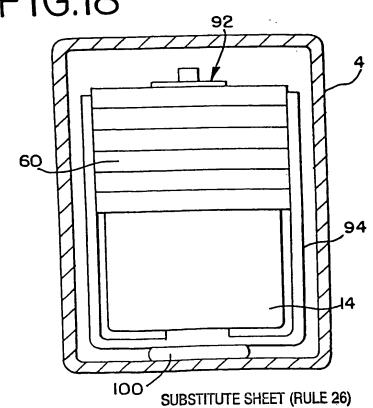
FIG. II

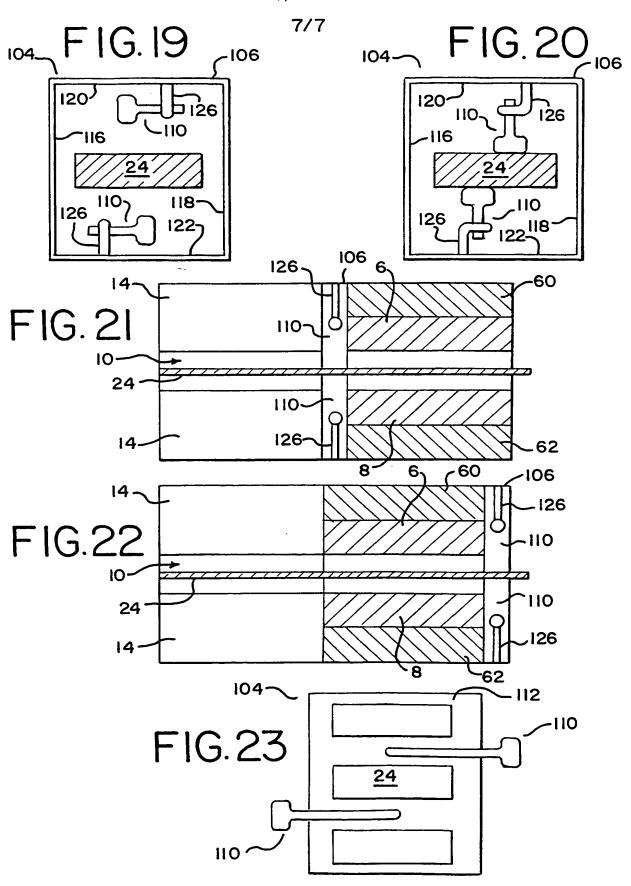


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## PATENT COOPERATION REATY

**PCT** 

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PCT

### INTERNATIONAL PRELIMINARY EXAMINATION REPORT

(PCT Article 36 and Rule 70)

12

Applicant	s or ac	gent's file reference	T	0 10 10 11
328 P 4		,	FOR FURTHER ACTION	See Notification of Transmittal of International Preliminary Examination Report (Form PCT/IPEA/416)
Internation	nal app	olication No.	International filing date (day/mont	h/year) Priority date (day/month/year)
PCT/US00/27522			06/10/2000	07/10/1999
Internation H04R11		ent Classification (IPC) or na	tional classification and IPC	
	ES E	ELECTRONICS, LLC et	al.	
		national preliminary exami esmitted to the applicant a		d by this International Preliminary Examining Authority
2. This	REPO	ORT consists of a total of	5 sheets, including this cover s	heet.
i	peen a	amended and are the bas	d by ANNEXES, i.e. sheets of the is for this report and/or sheets of the Administrative Instruction	ne description, claims and/or drawings which have containing rectifications made before this Authority ons under the PCT).
Thes	e ann	exes consist of a total of	5 sheets.	
3. This	report	contains indications relat	ting to the following items:	
1	$\boxtimes$	Basis of the report		,
11		Priority		
Ш		Non-establishment of op-	pinion with regard to novelty, inv	entive step and industrial applicability
IV	$\boxtimes$	Lack of unity of invention		,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,
V	$\boxtimes$	Reasoned statement uncitations and explanation	der Article 35(2) with regard to r ns suporting such statement	novelty, inventive step or industrial applicability;
VI		Certain documents cited		
VII		Certain defects in the int	ternational application	
VIII		Certain observations on	the international application	
Date of sub	missic	on of the demand	Date of c	ompletion of this report
06/04/20	01	•	29.01.20	02
	exami	address of the international ning authority:	Authorize	ed officer
<i>၍</i> )	D-80 Tel	pean Patent Office 298 Munich +49 89 2399 - 0 Tx: 523656 6	epmu d Haertle	, M
	Fax:	+49 89 2399 - 4465	Telephon	e No. +49 89 2399 8955

# INTERNATIONAL PRELIMINARY EXAMINATION REPORT

International application No. PCT/US00/27522

i. Bas	is o	f the	report
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1.	the an	e receiving Office in	response to an invitation under to this report since they do not c	Article 14 are	referred to in this rep	ort as "originally filed"
	1-5	5,7-9	as originally filed			
	6		as received on	30/11/2001	with letter of	26/11/2001
	Cla	aims, No.:				
	1-30,31 (part),36 (part), 37,38		as originally filed			
		(part),32-35, (part)	as received on	30/11/2001	with letter of	26/11/2001
	Dra	awings, sheets:				
	1/7	-3/7,6/7,7/7	as originally filed			
	4/7	,5/7	as received on	30/11/2001	with letter of	26/11/2001
2.	lan	guage in which the i	juage, all the elements marked international application was file available or furnished to this Aut	d, unless othe	erwise indicated under	o this Authority in the this item. which is:
		the language of a	translation furnished for the purp	ooses of the ir	nternational search (ur	nder Rule 23.1(b)).
			blication of the international app			(-//
			translation furnished for the purp			amination (under Rule
3.	Witl inte	n regard to any <b>nuc</b> rnational preliminar	leotide and/or amino acid seq y examination was carried out o	<b>uence</b> disclose n the basis of	sed in the international the sequence listing:	application, the
		contained in the in	ternational application in written	form.		
		filed together with	the international application in co	omputer reada	able form.	
			ently to this Authority in written f			
		•	ently to this Authority in compute		rm.	
		The statement that the international ap	the subsequently furnished write plication as filed has been furni	tten sequence shed.	listing does not go be	eyond the disclosure in

# INTERNATIONAL PRELIMINARY EXAMINATION REPORT

International application No. PCT/US00/27522

		The statement that the listing has been furn	he information recorded in computer readable form is identical to the written sequence ished.	
4	. The	e amendments have r	esulted in the cancellation of:	
		the description,	pages:	
		the claims,	Nos.:	
		the drawings,	sheets:	
5.			n established as if (some of) the amendments had not been made, since they have been yond the disclosure as filed (Rule 70.2(c)):	
		(Any replacement st report.)	neet containing such amendments must be referred to under item 1 and annexed to this	
6.	Add	ditional observations, i	f necessary:	
١٧	. Lac	ck of unity of invention	on	
1.	. In response to the invitation to restrict or pay additional fees the applicant has:			
	×	restricted the claims.		
		paid additional fees.		
		paid additional fees u	under protest.	
		neither restricted nor	paid additional fees.	
2.		This Authority found that the requirement of unity of invention is not complied and chose, according to Rule 68.1, not to invite the applicant to restrict or pay additional fees.		
3.	This	Authority considers t	hat the requirement of unity of invention in accordance with Rules 13.1, 13.2 and 13.3 i	
		complied with.		
		not complied with for	the following reasons:	
4.	Con exar	sequently, the followir mination in establishin	ng parts of the international application were the subject of international preliminary g this report:	
		all parts.		
	×	the parts relating to c	laims Nos. 34,35.	

V. Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability;



International application No. PCT/US00/27522

#### citations and explanations supporting such statement

1. Statement

Novelty (N) Yes: Claims 34,35

No: Claims

Inventive step (IS) Yes: Claims 34,35

No: Claims

Industrial applicability (IA) Yes: Claims 34,35

No: Claims

2. Citations and explanations see separate sheet

# INTERNATIONAL PRELIMINARY

International application No. PCT/US00/27522

### **EXAMINATION REPORT - SEPARATE SHEET**

#### Item V.2.

#### 1. Claim 34: Novelty

The nearest state of the art is D1: US-A-5 647 013 (SALVAGE RICHARD JAMES ET AL) 8 July 1997 (1997-07-08) cited in the application.

None of the documents cited in the International Search Report nor the nearest state of the art discloses a transducer wherein at least one of the upper and the lower tunnel walls of the magnets has a raised portion inwardly toward the central axis toward the first end of the magnets.

#### Claim 34: Inventive Step 2.

The combination of features according to Claim 34 cannot be obviously derived from the available state of the art or from the common knowledge of the person skilled in art.

#### 3. Claim 35:

Claim 35 contains a particular embodiment of the subject-matter of Claim 34 and meets therefore the regulations of Art. 33 (2), 33 (3) PCT.

deflection of the reed 24. Alternatively, the side walls/16, 18 of the coil 14 can be tapered outwardly away from the central axis 12 from the first end 32 of the coil 14 to the second end 34 of the coil 14, to prevent or reduce unwanted horizontal deflection of the reed 24. Alternatively, at least a part or stretch of at least one side wall 16, 18 of the coil can be tapered outwardly away from the central axis 12, moving toward the second end 34 of the coil 14, to prevent or reduce unwanted horizontal deflection of the reed 24. Likewise, at least a part or stretch of at least one side wall 16, 18 of the coil can be tapered inwardly toward the central axis 12, moving toward the second end 34 of the coil 14, to prevent or reduce unwanted horizontal deflection of the reed 24. For the above alternatives or other alternatives, having a coil wall, or any part or stretch thereof, that is tapered, the coil wall can further have a separate raised portion toward the central axis 12, in relation to the adjacent portion of the wall thereof.

Some of the Figures depict dimensions which can be used for the present invention. Other dimensions can be used as well. For the embodiments in Figures 1 through 5, one set of dimensions are as follows: the nominal lateral reed clearance is 0.0625 in. (nominal tunnel width) - 0.0595 in. (nominal reed width) = 0.003 in. (0.0015 in. per side). Coil tunnel taper is 0.0045 in. over 0.093 in. length, or about 2.8°. The nominal reed to rib (top or bottom of the coil) is 0.0111 in. (nominal rib gap) - 0.008 in. (nominal reed thickness) = 0.0031 in. (0.0015 in. top / bottom).

Figure 6 is a front view of a further coil winding bobbin for a transducer 2 of the present invention. Figure 7 is a back view of the coil winding bobbin of Figure 8 is a side view of the coil winding bobbin of Figure 6. Figure 9 is a top view of the coil winding bobbin of Figure 6. These figures show one tapering that can be implemented within the coil winding for the present invention.

a first and second yoke portion;

at least one shim between one yoke portion and one of the pair of spaced apart magnets;

a coil at least partially forming the tunnel having a first and a second side wall and an upper and lower wall; and,

a reed having a central portion which extends through the tunnel, a stationary end, and a deflection end, wherein the reed has a tip portion which lies at least partially between the magnets, wherein the reed is mounted for deflection towards or away from the respective magnets, wherein the coil has a first end toward the stationary end of the reed and a second end toward the magnets, and wherein the magnets have a second end toward the deflection end of the reed and a first end toward the coil.

- 32. The transducer of claim 31 wherein at least a stretch of the at least one of the upper and lower tunnel walls of the magnets is tapered outwardly from the central axis moving in a direction toward the second end of the magnets, the tapering being caused by the at least one shim between the one yoke portion and the one of the pair of spaced apart magnets.
- 33. The transducer of claim 31 wherein the at least one of the upper and the lower tunnel walls of the magnets is tapered outwardly from the central axis from the first end of the magnets to the second end of the magnets, the tapering being caused by the tapering of the at least a part of one of the first and second yoke portions being tapered along the side of the yoke portion adjacent the one of the pair of magnets.
  - 34. A transducer comprising:

a pair of spaced magnets at least partially forming a tunnel, the tunnel having a central axis, the magnets having an upper and a lower tunnel wall;

a coil at least partially forming the tunnel having a first and a second side wall and an upper and lower wall; and,

a reed having a central portion which extends through the tunnel, a stationary end, and a deflection end, wherein the reed has a tip portion which lies at least partially between the magnets, wherein the reed is mounted for deflection towards or away from the respective magnets, wherein the coil has a first end toward the stationary end of the reed and a second end toward the magnets, wherein the magnets have a second end toward the deflection end of the reed and a first end toward the coil, wherein at least one of the upper and the lower tunnel walls of the magnets has a raised portion inwardly toward the central axis toward the first end of the magnets.

- 35. The transducer of claim 34 wherein the raised portion extends substantially the width of the tunnel
  - 36. A transducer comprising:

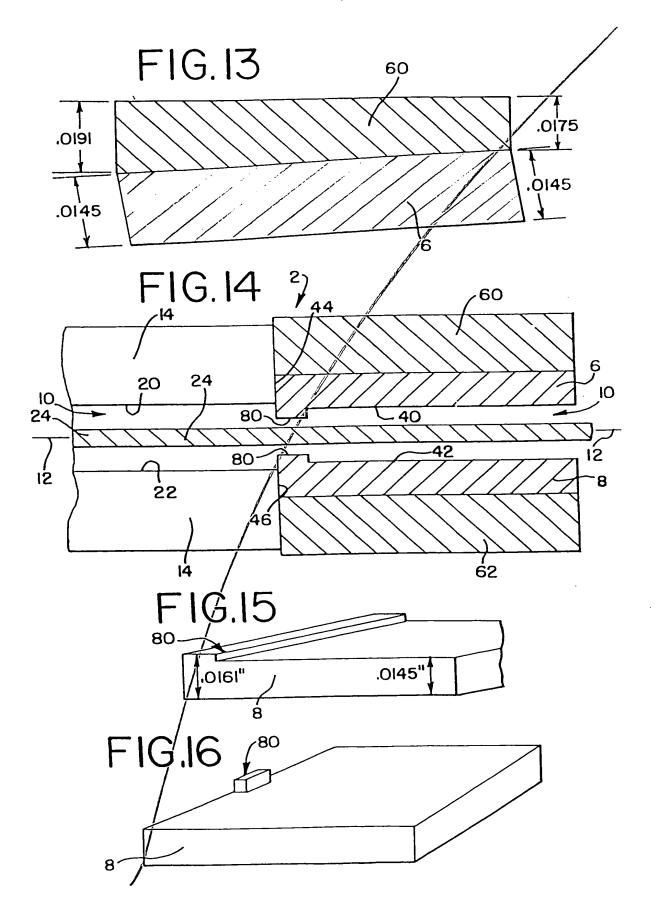
a housing;

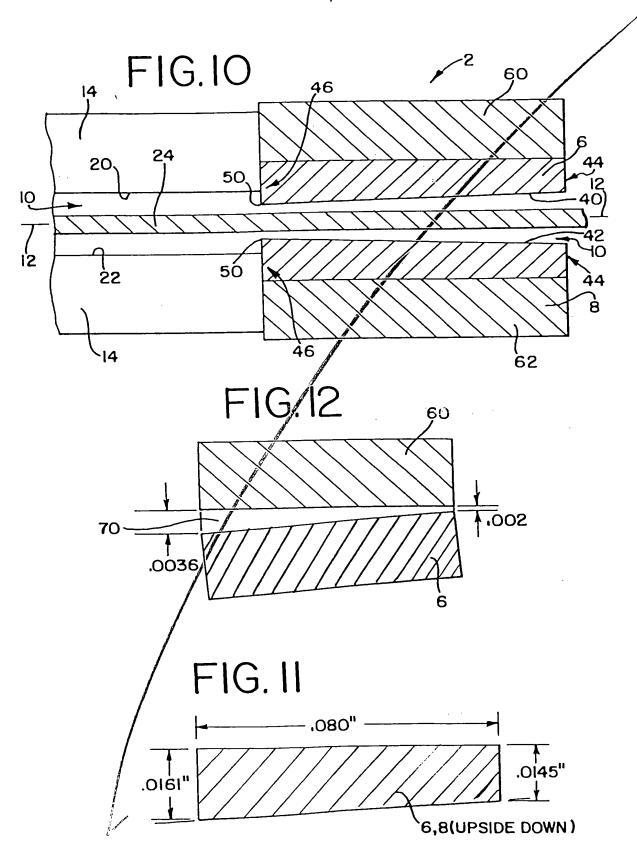
a pair of spaced magnets at least partially forming a tunnel, the tunnel having a central axis, the magnets having an upper and a lower tunnel wall;

a coil at least partially forming the tunnel having a first and a second side wall and an upper and lower wall;

an armature having a reed with a central portion which extends through the tunnel, having a stationary end, and having a deflection end, wherein the reed further having a tip portion which lies at least partially between the magnets, wherein the reed is mounted for deflection towards or away from the respective

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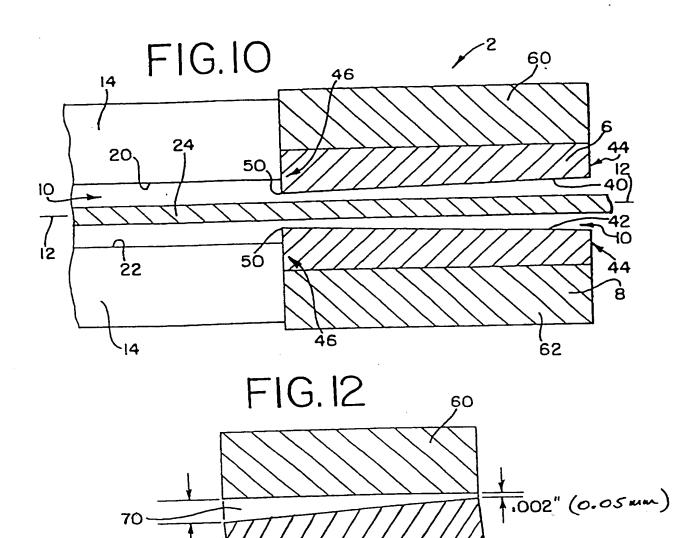


FIG. 11

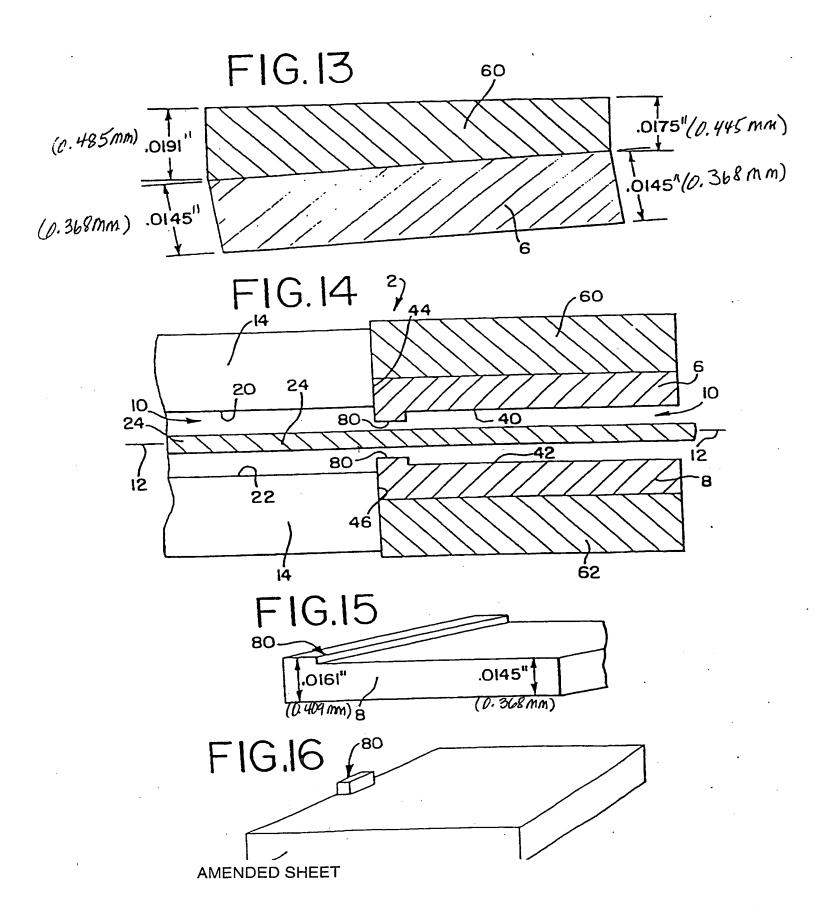
(0.409mm) .0161"

(0.409mm) .0161"

(0.368mm)

6,8(UPSIDE DOWN)

(0.091 mm) .0036



# (12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

# (19) World Intellectual Property Organization International Bureau



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# (43) International Publication Date 12 April 2001 (12.04.2001)

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(22) International Filing Date: 6 October 2000 (06.10.2000)

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(71) Applicant (for all designated States except US); KNOWLES ELECTRONICS, LLC [US/US]; 1151 West Maplewood Drive, Itasca, IL 60143 (US).

(72) Inventors; and

(75) Inventors/Applicants (for US only): TSANGARIS, Paris [US/US]; 1151 Maplewood Drive. Itasca, IL 60143 (US). LONGWELL, Thomas, F. [US/US]; 22639 North 49th Place, Phoenix, AZ 85024 (US). MILLER, Thomas, E. [US/US]; 213 South Walnut Avenue. Arlington Heights, IL 60005 (US). KIRCHHOEFER, Dennis, Ray [US/US]; 1860 Goss Court. Plainfield, IL 60524 (US). WARREN, Daniel, M. [US/US]; 726 Lancaster Lane, Geneva, IL 60134 (US).

74) Agents: MORNEAULT, Monique, A. et al.: Wallenstein & Wagner. Ltd., 5300, 311 South Wacker Drive, Chicago, IL 60606 (US).

(81) Designated States (national): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CR, CU, CZ, DE, DK, DM, DZ, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, TZ, UA, UG, US, UZ, VN, YU, ZA, ZW.

(84) Designated States (regional): ARIPO patent (GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GW, ML, MR, NE, SN, TD, TG).

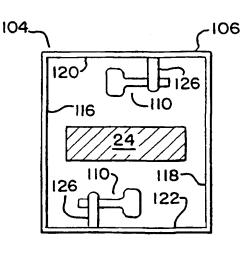
#### Published:

with international search report

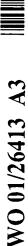
(88) Date of publication of the international search report: 31 January 2002

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

(54) Title: ELECTRO-ACOUSTIC TRANSDUCER WITH RESISTANCE TO SHOCK-WAVES



(57) Abstract: A transducer comprising a pair of spaced magnets at least partially forming a tunnel having a central axis. A coil having a first and a second side wall and an upper and a lower wall at east partially forms the tunnel. A reed having a central portion extends through the tunnel. The reed has a stationary end. a deflection end. and a tip portion which lies at least partially between the magnets, wherein the reed is mounted for deflection towards or away from the respective magnets.



# INTERNATIONAL SEARCH REPORT



Inte ional Application No PCT/US 00/27522

			101/03 00/2/322					
A. CLASSIFICATION OF SUBJECT MATTER IPC 7 H04R11/00								
According to	According to International Patent Classification (IPC) or to both national classification and IPC							
<del></del>	SEARCHED		· · · · · · · · · · · · · · · · · · ·					
	Minimum documentation searched (classification system followed by classification symbols)  IPC 7 H04R							
Documenta	Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched							
Electronic d	ata base consulted during the international search (name of data base	ase and, where practical, s	earch terms used)					
EPO-In	ternal, WPI Data, PAJ							
C. DOCUM	ENTS CONSIDERED TO BE RELEVANT							
Category °	Citation of document, with indication, where appropriate, of the re	elevant passages	Relevant to claim No.					
А	US 5 647 013 A (SALVAGE RICHARD AL) 8 July 1997 (1997-07-08) cited in the application	1						
х	column 3, line 28 - line 49; fig	10-27						
Х	US 3 617 653 A (TIBBETTS GEORGE 2 November 1971 (1971-11-02) column 4, line 50 - line 53; fig	27,28,30						
X	US 1 871 739 A (A. RINGEL) 16 August 1932 (1932-08-16) page 2, column 1, line 50 -colum 106; figures 1,3	36-38						
А	A US 4 272 654 A (CARLSON ELMER V) 9 June 1981 (1981-06-09) column 3, line 29 - line 41; figures 1,3							
Furth	ner documents are listed in the continuation of box C.	X Patent family m	embers are listed in annex.					
'A' document defining the general state of the art which is not considered to be of particular relevance invention  'E' earlier document but published on or after the international filing date cannot to document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) cannot to document referring to an oral disclosure, use, exhibition or other means ments, so in the ar			hed after the international filing date not in conflict with the application but the principle or theory underlying the relevance; the claimed invention d novel or cannot be considered to step when the document is taken alone relevance; the claimed invention d to involve an inventive step when the ed with one or more other such doculation being obvious to a person skilled the same patent family					
Date of the a	actual completion of the international search	Date of mailing of the	international search report					
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Name and n	naiting address of the ISA  European Patent Office, P.B. 5818 Patentlaan 2  NL - 2280 HV Rijswijk  Tel. (+31-70) 340-2040, Tx. 31 651 epo nl, Fax: (+31-70) 340-3016	Authorized officer  Anderson, A						

# INTERNATIONAL SEARCH REPORT

Information on patent family members

Inte ional Application No PCT/US 00/27522

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US 4272654	 А	09-06-1981	NONE		

# PATENT COOPERATION TREATY

### From the INTERNATIONAL BUREAU

# **PCT**

# **NOTIFICATION OF ELECTION**

(PCT Rule 61.2)

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Commissioner
US Department of Commerce
United States Patent and Trademark
Office, PCT
2011 South Clark Place Room
CP2/5C24
Addington, VA 22202

Arlington, VA 22202 ETATS-UNIS D'AMERIQUE

Date of mailing (day/month/year)

01 June 2001 (01.06.01)

International application No.

PCT/US00/27522

International filing date (day/month/year)

06 October 2000 (06.10.00)

PTATS-UNIS D'AWIERIQUE

in its capacity as elected Office

Applicant's or agent's file reference

328 P 458

Priority date (day/month/year)

07 October 1999 (07.10.99)

**Applicant** 

TSANGARIS, Paris et al

1.	The designated Office is hereby notified of its election made:
	X in the demand filed with the International Preliminary Examining Authority on:
	25 April 2001 (25.04.01)
	in a notice effecting later election filed with the International Bureau on:
2.	The election X was
	was not .
	made before the expiration of 19 months from the priority date or, where Rule 32 applies, within the time limit under Rule 32.2(b).

The International Bureau of WIPO 34, chemin des Colombettes 1211 Geneva 20, Switzerland Authorized officer

Claudio Borton

Telephone No.: (41-22) 338.83.38

Form PCT/IB/331 (July 1992)

Facsimile No.: (41-22) 740.14.35

US0027522

In re U.S. National application of: KNOWLES ELECTRONICS, LLC

Inventor(s):

Paris TSANGARIS, Thomas F. LONGWELL, Thomas E. MILLER, Dennis Ray

KIRCHHOEFER and Daniel M. WARREN

For:

**ELECTRO-ACOUSTIC TRANSDUCER WITH RESISTANCE TO SHOCK-WAVES** 

\*\*THIS APPLICATION CLAIMS PRIORITY FROM PCT/US00/27522 FILED OCTOBER 6, 2000

AND

U.S. SERIAL NO. 60/158,572 FILED OCTOBER 7, 1999

AND

U.S. SERIAL NO. 60/180,547 FILED FEBRUARY 7, 2000\*\*

Our Docket No. 328 P 653

**ENCLOSED:** 

**POSTCARD** 

**CHECK IN THE AMOUNT OF \$1726** 

2-PAGE TRANSMITTAL LETTER TO U.S. DESIGNATED/ELECTED OFFICE

**CONCERNING A FILING UNDER 35 USC 371** 

PCT APPLICATION AS FILED

TRANSMITTAL OF INTERNATIONAL SEARCH REPORT

TRANSMITTAL OF INTERNATIONAL PRELIMINARY EXAMINATION REPORT

TO FOLLOW:

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311 South Wacker Drive - 5300
Chicago, IL 60606
(312) 554-3300

# JC13 Rec'd PCT/PTO 0 2 APR 2002

In re PCT application of: KNOWLES ELECTRONICS, LLC

Inventor(s):

Paris TSANGARIS, Thomas F. LONGWELL, Thomas E. MILLER, Dennis Ray

KIRCHHOEFER and Daniel M. WARREN

For:

TRANSDUCER WITH RESISTANCE TO SHOCK

\*\*THIS APPLICATION CLAIMS PRIORITY FROM U.S. SERIAL NO. 60/158,572 (FILED 7 OCTOBER 1999) AND U.S. SERIAL NO. 60/180,547 (FILED 7 FEBRUARY 2000)\*\*

Our Docket No. 328 P 458

**ENCLOSED:** 

**POSTCARD** 

**CHECK IN THE AMOUNT OF \$2,368** 

PCT FEE CALCULATION SHEET

**5-PAGE PCT REQUEST FORM** 

19-PAGE PATENT APPLICATION

7 SHEETS OF INFORMAL DRAWINGS (FIGURES 1-23)

**EXECUTED KNOWLES GENERAL POWER OF ATTORNEY** 

I HEREBY CERTIFY THAT THIS PAPER AND THE ABOVE DOCUMENTS ARE BEING DEPOSITED WITH THE U.S. POSTAL SERVICE AS EXPRESS MAIL, POSTAGE PREPAID, IN AN ENVELOPE ADDRESSED TO BOX PCT (PCT APPLICATION/WITH FEE), COMMISSIONER FOR PATENTS, WASHINGTON, DC 20231, ON October 6, 2000 UNDER EXPRESS MAIL NO. EL590261601US/

PLEASE ADDRESS ALL FUTURE COMMUNICATIONS TO:

MONIQUE A. MORNEAULT, ESQ. **WALLENSTEIN & WAGNER** 311 South Wacker Drive - 5300 Chicago, IL 60606 (312) 554-3300

107783

Sheet No.

Continuation of Box No. III FURTHER APPLICANT(S) AND/OR (FURTHER) INVENTOR(S)					
If none of the following sub-boxes is used, this sheet should not be included in the request.					
Name and address: (Family name followed by given name: for a legal designation. The address must include postal code and name of country, address indicated in this Box is the applicant's State (that is, country) of roof residence is indicated below.) LONGWELL, Thomas F. 22639 North 49th Place Phoenix, Arizona 85024 United States of America	This person is:  applicant only  applicant and inventor  inventor only (If this check-box is marked, do not fill in below.)				
State (that is, country) of nationality: US St US	tate (that is, country) of residence:				
This person is applicant all designated all designated for the purposes of:	tes except of America of America only the States indicated in the Supplemental Box				
Name and address: (Family name followed by given name; for a legal designation. The address must include postal code and name of country, address indicated in this Box is the applicant's State (that is, country) of rojersidence is indicated below.)  MILLER, Thomas E. 213 South Walnut Avenue  Arlington Heights, Illinois 60005  United States of America	This person is:  applicant only  applicant and inventor  inventor only (If this check-box is marked, do not fill in below.)				
State (that is, country) of nationality: US  State (that is, country) of nationality: US	tate (that is, country) of residence:				
This person is applicant for the purposes of:  all designated all designated the United States of	the States indicated in of America of America only the Supplemental Box				
Name and address: (Family name followed by given name; for a legal designation. The address must include postal code and name of country, address indicated in this Box is the applicant's State (that is, country) of of residence is indicated below.) KIRCHHOEFER, Dennis Ray 1860 Goss Court Plainfield, Illinois 60524 United States of America	I entity, full official The country of the residence if no State  This person is:  applicant only  applicant and inventor  inventor only (If this check-box is marked, do not fill in below.)				
State (that is, country) of nationality:  US  State (that is, country) of nationality:  US	State (that is, country) of residence:				
This person is applicant for the purposes of:  all designated all designated the United States	ates except				
Name and address: (Family name followed by given name; for a lega designation. The address must include postal code and name of country address indicated in this Box is the applicant's State (that is, country) of of residence is indicated below.) WARREN, Daniel M. 726 Lancaster Lane Geneva, Illinois 60134 United States of America	y The country of the				
	state (that is, country) of residence:				
This person is applicant all designated for the purposes of:  all designated States all designated States all designated States					
Further applicants and/or (further) inventors are indicated on a	another continuation sheet.				

This sheet is not part of and does not count as a sheet of the international application.

### PCT For receiving Office use only **FEE CALCULATION SHEET** International application No. Annex to the Request Applicant's or agent's 328 P 458 Date stamp of the receiving Office file reference Applicant KNOWLES ELECTRONICS, LLC CALCULATION OF PRESCRIBED FEES 1. TRANSMITTAL FEE 240.00l 2. SEARCH FEE 925.00 International search to be carried out by (If two or more International Searching Authorities are competent in relation to the international application, indicate the name of the Authority which is chosen to carry out the international search.) 3. INTERNATIONAL FEE **Basic Fee** The international application contains 427.00 b first 30 sheets \$10.00 10.00 remaining sheets additional amount 437.00 Add amounts entered at b, and b, and enter total at B **Designation Fees** The international application contains designations. 736.00 92.00 amount of designation fee number of designation fees payable (maximum 10) 1,173.00 Add amounts entered at B and D and enter total at I (Applicants from certain States are entitled to a reduction of 75% of the international fee. Where the applicant is (or all applicants are) so entitled, 30.00 4. FEE FOR PRIORITY DOCUMENT (if applicable) . . . 5. TOTAL FEES PAYABLE 2,368.00 Add amounts entered at T, S, I and P, and enter total in the TOTAL box The designation fees are not paid at this time. MODE OF PAYMENT authorization to charge bank draft coupons deposit account (see below) other (specify): cash cheque revenue stamps postal money order DEPOSIT ACCOUNT AUTHORIZATION (this mode of payment may not be available at all receiving Offices) The RO/ US is hereby authorized to charge the total fees indicated above to my deposit account. (this check-box may be marked only if the conditions for deposit accounts of the receiving Office so permit) is hereby authorized to charge any deficiency or credit any overpayment in the total fees indicated above to my deposit account. is hereby authorized to charge the fee for preparation and transmittal of the priority document to the International Bureau of WIPO to my deposit account. 6 October 2000 23-0280 Deposit Account Number Date (day/month/year)

For receiving Office use only
International Application No.
International Filing Date
Name of receiving Office and "PCT International Application"
A = 1 t'a as agent's Gla reference

	International Approacion				
REQUEST	International Filing Date				
The undersigned requests that the present					
international application be processed according to the Patent Cooperation Treaty.	Name of receiving Office	and "PCT International Application"			
according to the Fatent Cooperation Fleaty.	Applicant's or agent's file				
	(if desired) (12 characters mo	I and the second se			
Box No. I TITLE OF INVENTION					
TRANSDUCER WITH RESISTANCE TO SHOCK					
Box No. II APPLICANT					
Name and address: (Family name followed by given name; for a designation. The address must include postal code and name of co address indicated in this Box is the applicant's State (that is, countrof residence is indicated below.)	legal entity, full official untry. The country of the y) of residence if no State	This person is also inventor.			
KNOWLES ELECTRONICS, LLC		Telephone No.			
1151 West Maplewood Drive		1-630-250-5100			
Itasca, Illinois 60143		Facsimile No.			
		1-630-250-0575			
		Teleprinter No.			
State (that is, country) of nationality: US	State (that is, country) of US	residence:			
	ed States except the States of America of	United States the States indicated in the Supplemental Box			
For the purposes of: States the United States  Box No. III FURTHER APPLICANT(S) AND/OR (FURT					
Name and address: (Family name followed by given name; for a designation. The address must include postal code and name of co address indicated in this Box is the applicant's State (that is, counts of residence is indicated below.) TSANGARIS, Paris 1151 Maplewood Drive Itasca, Illinois 60143 United States of America	legal entity, full official untry. The country of the y) of residence if no State	This person is:  applicant only  applicant and inventor  inventor only (If this check-box is marked, do not fill in below.)			
State (that is, country) of nationality: US	State (that is, country) of US	f residence:			
This person is applicant all designated all designate for the purposes of:	ed States except States of America	e United States America only the States indicated in the Supplemental Box			
Further applicants and/or (further) inventors are indicated	on a continuation sheet.				
Box No. IV AGENT OR COMMON REPRESENTATIV	E; OR ADDRESS FOR C	CORRESPONDENCE			
The person identified below is hereby/has been appointed to act on behalf of the applicant(s) before the competent International Authorities as:					
Name and address: (Family name followed by given name; for designation. The address must include postal	Telephone No.				
MORNEAULT, Monique A.	1-312-554-3300				
WALLENSTEIN & WAGNER, LTD.	Facsimile No.				
311 South Wacker Drive - 5300		1-312-554-3301			
Chicago, Illinois 60606 United States of America	•	Teleprinter No.			
Address for correspondence: Mark this check-box where	no agent or common repre	sentative is/has been appointed and the ould be sent.			

Form PCT/RO/101 (first sheet) (July 1998; reprint July 2000)

See Notes to the request form

Box No.							
The follo	owing designations are hereby made under Rule 4.9(a) (n	ark i	he app	olicable check-boxes; at least one must be marked):			
Regiona				<b>!</b>			
_	AP ARIPO Patent: GH Ghana, GM Gambia, KE Kenya, LS Lesotho, MW Malawi, MZ Mozambique, SD Sudan, SL Sierra Leone, SZ Swaziland, TZ United Republic of Tanzania, UG Uganda, ZW Zimbabwe, and any other State which is a Contracting State of the Harare Protocol and of the PCT						
	Eurasian Patent: AM Armenia, AZ Azerbaijan, BY Belarus, KG Kyrgyzstan, KZ Kazakhstan, MD Republic of Moldova, RU Russian Federation, TJ Tajikistan, TM Turkmenistan, and any other State which is a Contracting State of the Eurasian Patent Convention and of the PCT						
EP EP	European Patent: AT Austria, BE Belgium, CH and LI Switzerland and Liechtenstein, CY Cyprus, DE Germany, DK Denmark, ES Spain, FI Finland, FR France, GB United Kingdom, GR Greece, IE Ireland, IT Italy, LU Luxembourg, MC Monaco, NL Netherlands, PT Portugal, SE Sweden, and any other State which is a Contracting State of the European Patent						
<b>☑</b> OA	Convention and of the PCT  OA OAPI Patent: BF Burkina Faso, BJ Benin, CF Central African Republic, CG Congo, CI Côte d'Ivoire, CM Cameroon, GA Gabon, GN Guinea, GW Guinea-Bissau, ML Mali, MR Mauritania, NE Niger, SN Senegal, TD Chad, TG Togo, and any other State which is a member State of OAPI and a Contracting State of the PCT (if other kind of protection or treatment desired,						
	specify on dotted line)			ad lina):			
	I Patent (if other kind of protection or treatment desired, spec			•			
	United Arab Emirates	=		Saint Lucia			
	Antigua and Barbuda Albania	=		Sri Lanka			
l <del></del>	Armenia	_		Liberia			
_	Austria	=		Lesotho			
	Australia		LU	Luxembourg			
1 ==	Azerbaijan	_		Latvia			
	Bosnia and Herzegovina			Morocco			
1	Barbados			Republic of Moldova			
	Bulgaria	_		Madagascar			
_	Brazil			The former Yugoslav Republic of Macedonia			
	Belarus			Mongolia			
₩ BZ	Belize	_		Malawi			
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☑ CR	Costa Rica	×	NZ	New Zealand			
₩ CU	Cuba	$\square$	PL	Poland			
☑ CZ	Czech Republic	$\mathbf{z}$	PT	Portugal			
DE 🖸	Germany	$\mathbf{x}$	RO	Romania			
☑ DK	Denmark	$\square$	RU	Russian Federation			
☑ DM	Dominica	X	SD	Sudan			
DZ DZ	Algeria	x	SE	Sweden			
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ES ES	•	$\overline{\mathbf{x}}$	SI	Slovenia			
<b>₽</b> FI	Finland	=	SK	Slovakia			
I *	United Kingdom		SL	Sierra Leone			
	Grenada	_	TJ	Tajikistan			
	Georgia	=		Turkmenistan			
1 —	Ghana		TR	Turkey			
1 =	I Gambia		TT	Trinidad and Tobago			
1 ==	Croatia	=	TZ	United Republic of Tanzania			
1 —	Hungary	_	UA	Ukraine			
MID	Indonesia	_	UG	Uganda			
☑ IL	Israel		US	United States of America (Utility)			
N M	India		UZ VN	Uzbekistan			
IS IS	Iceland		YU	Yugoslavia			
M NE	Japan	_	ZA	South Africa			
KE	Kenya			Zimbabwe			
1 -				pox reserved for designating States which have become			
₩ KP	Republic of Korea	pa	rty to	the PCT after issuance of this sheet:			
	Kazakhstan						
				de above, the applicant also makes under Rule 4.9(b) all other			
designa	ations which would be permitted under the PCT except an	v de	signat	ion(s) indicated in the Supplemental Box as being excluded			
from the scope of this statement. The applicant declares that those additional designations are subject to confirmation and that any							
designa	tion which is not confirmed before the expiration of 15 mor	ıths f	rom tl	ne priority date is to be regarded as withdrawn by the applicant			
·	at the expiration of that time limit. (Confirmation (including fees) must reach the receiving Office within the 15-month time limit.)						
Form PC	T/RO/101 (second sheet) (July 2000)			See Notes to the request form			

#### Supplemental Box

If the Supplemental Box is not used, this sheet should not be included in the request.

1. If, in any of the Boxes, the space is insufficient to furnish all the information: in such case, write "Continuation of Box No. ..." [indicate the number of the Box] and furnish the information in the same manner as required according to the captions of the Box in which the space was insufficient, in particular:

- (i) if more than two persons are involved as applicants and/or inventors and no "continuation sheet" is available: in such case, write "Continuation of Box No. III" and indicate for each additional person the same type of information as required in Box No. III. The country of the address indicated in this Box is the applicant's State (that is, country) of residence if no State of residence is indicated below;
- (ii) if, in Box No. II or in any of the sub-boxes of Box No. III, the indication "the States indicated in the Supplemental Box" is checked in such case, write "Continuation of Box No. II" or "Continuation of Box No. II" or "Continuation of Box No. II and No. III" (as the case may be), indicate the name of the applicant(s) involved and, next to (each) such name, the State(s) (and/or, where applicable, ARIPO, Eurasian, European or OAPI patent) for the purposes of which the named person is applicant;
- (iii) if, in Box No. II or in any of the sub-boxes of Box No. III, the inventor or the inventor/applicant is not inventor for the purposes of all designated States or for the purposes of the United States of America in such case, write "Continuation of Box No. III" or "Continuation of Boxes No. II and No. III" (as the case may be), indicate the name of the inventor(s) and, next to (each) such name, the State(s) (and/or, where applicable, ARIPO, Eurasian, European or OAPI patent) for the purposes of which the named person is inventor;
- (iv) if, in addition to the agent(s) indicated in Box No. II', there are further agents: in such case, write "Continuation of Box No. II" and indicate for each further agent the same type of information as required in Box No. IV;
- (v) if, in Box No. V, the name of any State (or OAPI) is accompanied by the indication "patent of addition," or "certificate of addition," or if, in Box No. V, the name of the United States of America is accompanied by an indication "continuation" or "continuation-in-part": in such case, write "Continuation of Box No. V" and the name of each State involved (or OAPI), and after the name of each such State (or OAPI), the number of the parent title or parent application and the date of grant of the parent title or filing of the parent application;
- (vi) if, in Box No. V7, there are more than three earlier applications whose priority is claimed: in such case, write "Continuation of Box No. VI" and indicate for each additional earlier application the same type of information as required in Box No. VI;
- (vii) if, in Box No. VI, the earlier application is an ARIPO application: in such case, write "Continuation of Box No. VI", specify the number of the item corresponding to that earlier application and indicate at least one country party to the Paris Convention for the Protection of Industrial Property or one Member of the World Trade Organization for which that earlier application was filed.
- 2. If, with regard to the precautionary designation statement contained in Box No. V, the applicant wishes to exclude any State(s) from the scope of that statement: in such case, write "Designation(s) excluded from precautionary designation statement" and indicate the name or two-letter code of each State so excluded.
- 3. If the applicant claims, in respect of any designated Office, the benefits of provisions of the national law concerningnon-prejudicial disclosures or exceptions to lack of novelty: in such case, write "Statement concerning non-prejudicial disclosures or exceptions to lack of novelty" and furnish that statement below.

-

BISHOP, Edward L. CHRISTUS, Daniel N. CLANCY, Christopher S. DIEHL, Robert W. FUCHS, Joseph A. GARGANO, Jeffrey R. GRYZLO, Matthew J. HAWKINS, Brent A. HIMELHOCH, Richard C. KINSELLA, Joseph M. KLOBUCHAR, Peter M. KUCZMA, Linda A. LAKE, Micheal D. LENZ, William J. MURAFF, James P. NEWMARK, Jordan A. NOLTE, Nelson D. NUTTER, Michael K. NYKAZA, Paul J. RADEMAKER, Bradley F. SIAVELIS, Peter M. STEIN, Roger H. STINE, Thomas K.

WALLENSTEIN & WAGNER, LTD., 311 South Wacker Drive - 5300, Chicago, Illinois 60606, 312-554-3300.

Sheet No. .5.

Box No. VI PRIORITY CI	LAIM		Further priority claims are indicated in the Supplemental Box.				
Filing date Number			Where earlier application is:				
of earlier application (day/month/year)	of earlier application	nationa	I application:	regional application:* regional Office			
item (1) 7 October 1999	60/158,572		US		·		
item (2) 7 February 2000	60/180,547		US				
item (3)							
The receiving Office is required of the earlier application (spurposes of the present into	s) (only if the earlier ap	plication wa	s filed with the	Office which for the	(1) and (2)		
* Where the earlier application is Convention for the Protection of In	an ARIPO application it is	mandatory to	indicate in the Si	upplemental Rox at least of	ne country party to the Paris		
	NAL SEARCHING A						
Choice of International Search (if two or more International Sea competent to carry out the intern	hing Authority (ISA) arching Authorities are ational search, indicate	Request to u	se results of ear		to that search (if an earlier ational Searching Authority):  Country (or regional Office)		
the Authority chosen; the two-letter ISA / EPO	code may be used).	Date (day/mon	invyeur)	Number	Country (or regional Cypics)		
Box No. VIII CHECK LIST	T: LANGUAGE OF F	ILING					
This international application of		-	tion is accompa	nied by the item(s) mark	ced below:		
the following number of sheet	ts:	lculation she	et				
request : 5	2. separa	ate signed po	wer of attorney				
description (excluding sequence listing part) : 9	3. <b>□</b> copy o	of general po	wer of attorney;	reference number, if a	ıy:		
claims : 9	4. ☐ staten	nent explaini	ng lack of signat	ure			
abstract : 1	5. priorit	ty document(	s) identified in F	Box No. VI as item(s):			
drawings : 7	6. 🔲 transl	ation of inter	national applicat	tion into (language):	j		
sequence listing part of description : 0	ı — ·				or other biological material		
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Figure of the drawings which should accompany the abstract	t: 1	internationa	of filing of the lapplication:	English			
Box No. IX SIGNATURE  Next to each signature, indicate the nu	OF APPLICANT OR		which the person ti	ans (if such canacity is not oh	vious from reading the request)		
Next to each signature, indicate the n	ame of the person signing and	i the capacity in	wnich the person sig	gns (i) such capacity is not oo	vious from reading the request).		
By Monique A. Morneault							
		or receiving	Office use only				
1. Date of actual receipt of the purported international application:							
3. Corrected date of actual receipt due to later but timely received papers or drawings completing the purported international application:							
corrections under PCT Ar	4. Date of timely receipt of the required corrections under PCT Article I I(2):						
5. International Searching Au (if two or more are compe	uthority tent): ISA /	6.		ttal of search copy delay rch fee is paid.	/ed		
For International Bureau use only							
Date of receipt of the record	сору						

by the International Bureau:
Form PCT/RO/101 (last sheet) (July 1998; reprint July 2000)

See Notes to the request form



# **PCT**

# INTERNATIONAL SEARCH REPORT

(PCT Article 18 and Rules 43 and 44)

Applicant's or agent's file reference	(Form PCT/ISA/220) as well as, where applicable, item 5 below.							
328 P 458	ACTION	L (5-11-1) Prod. Prod. (1)						
International application No.	International filing date (day/month/year)	(Earliest) Priority Date (day/month/year)						
PCT/US 00/27522	06/10/2000	07/10/1999						
Applicant								
WHOLE SELECTRONIZES AND								
KNOWLES ELECTRONICS, LLC								
This International Search Report has been according to Article 18. A copy is being tra	n prepared by this International Searching Auth ansmitted to the International Bureau.	nority and is transmitted to the applicant						
This International Search Report consists	of a total of 2 sheets.							
I 000	a copy of each prior art document cited in this	report.						
Basis of the report     With regard to the language, the	international coarch was carried out on the bas	sic of the international application in the						
	international search was carried out on the bas less otherwise indicated under this item.	is of the international application in the						
the international search w Authority (Rule 23.1(b)).	vas carried out on the basis of a translation of the	ne international application furnished to this						
		ternational application, the international search						
was carried out on the basis of the contained in the internation	e sequence listing : onal application in written form.							
	ernational application in computer readable form	n.						
furnished subsequently to	this Authority in written form.							
furnished subsequently to	this Authority in computer readble form.							
	osequently furnished written sequence listing de is filed has been furnished.	oes not go beyond the disclosure in the						
the statement that the info	ormation recorded in computer readable form is	s identical to the written sequence listing has been						
2. Certain claims were fou	nd unsearchable (See Box I).	~						
3. X Unity of invention is lac	king (see Box II).							
4. With regard to the title,								
the text is approved as su	* ',							
	shed by this Authority to read as follows:	OCK HATTES						
ELECTRO-ACOUSTIC TRANSDUCER WITH RESISTANCE TO SHOCK-WAVES								
5. With regard to the abstract,								
the text is approved as submitted by the applicant.								
the text has been established, according to Rule 38.2(b), by this Authority as it appears in Box III. The applicant may, within one month from the date of mailing of this international search report, submit comments to this Authority.								
	6. The figure of the <b>drawings</b> to be published with the abstract is Figure No.							
as suggested by the appli		None of the figures.						
because the applicant fail								
I 😸	characterizes the invention.							

From the INTERNATIONAL PRELIMINARY EXAMINING AUTHORITY

MORNEAULT, Monique A. WALLENSTEIN & WAGNER, LTD. 311 South Wacker Drive - 5300 CHICAGO, ILLINOIS 60606 **ETATS-UNIS D'AMERIQUE** 

NOTIFICATION OF TRANSMITTAL OF THE INTERNATIONAL PRELIMINARY **EXAMINATION REPORT** (PCT Rule 71.1)

Date of mailing

(day/month/year)

29.01.2002

Applicant's or agent's file reference

328 P 458

IMPORTANT NOTIFICATION

International application No. PCT/US00/27522

International filing date (day/month/year) 06/10/2000

Priority date (day/month/year)

07/10/1999

Applicant

KNOWLES ELECTRONICS, LLC et al.

- 1. The applicant is hereby notified that this International Preliminary Examining Authority transmits herewith the international preliminary examination report and its annexes, if any, established on the international application.
- 2. A copy of the report and its annexes, if any, is being transmitted to the International Bureau for communication to all the elected Offices.
- 3. Where required by any of the elected Offices, the International Bureau will prepare an English translation of the report (but not of any annexes) and will transmit such translation to those Offices.

### 4. REMINDER

The applicant must enter the national phase before each elected Office by performing certain acts (filing translations and paying national fees) within 30 months from the priority date (or later in some Offices) (Article 39(1)) (see also the reminder sent by the International Bureau with Form PCT/IB/301).

Where a translation of the international application must be furnished to an elected Office, that translation must contain a translation of any annexes to the international preliminary examination report. It is the applicant's responsibility to prepare and furnish such translation directly to each elected Office concerned.

For further details on the applicable time limits and requirements of the elected Offices, see Volume II of the PCT Applicant's Guide.

TO DOCKETIN

**WALLENSTEIN & WAGNER** 

Name and mailing address of the IPEA/

**European Patent Office** D-80298 Munich

Tel. +49 89 2399 - 0 Tx: 523656 epmu d

Fax: +49 89 2399 - 4465

Authorized officer

Teschauer, B

Tel.+49 89 2399-8231

Form PCT/IPEA/416 (July 1992) min.

Clot



# PCT

# INTERNATIONAL PRELIMINARY EXAMINATION REPORT

(PCT Article 36 and Rule 70)

Applicant's	or age	nt's file reference	T	See No	otification of Transmittal of International	
328 P 458			FOR FURTHER ACT		nary Examination Report (Form PCT/IPEA/416)	
Internationa	l appli	cation No.	International filing date (day	/month/year)	Priority date (day/month/year)	
PCT/US0	0/27	522	06/10/2000		07/10/1999	
Internationa H04R11/0		nt Classification (IPC) or na	tional classification and IPC			
Applicant						
KNOWLE	SE	ECTRONICS, LLC et	al.			
1. This ir and is	nterna trans	ational preliminary exam smitted to the applicant a	ination report has been pro according to Article 36.	epared by this	International Preliminary Examining Authority	
2. This F	REPO	RT consists of a total of	5 sheets, including this co	over sheet.		
b (s	een a ee R	mended and are the ba	sis for this report and/or sh 07 of the Administrative In	eets containin	ption, claims and/or drawings which have g rectifications made before this Authority er the PCT).	
3. This r	eport ⊠		ating to the following items	:		
ı.		• • • •				
111		Non-establishment of	nent of opinion with regard to novelty, inventive step and industrial applicability			
iv iv	$\boxtimes$	Lack of unity of inventi				
V	×	Reasoned statement uncitations and explanation	inder Article 35(2) with regions suporting such statem	ard to novelty, ent	inventive step or industrial applicability;	
l vi		Certain documents cit	ed			
VII		Certain defects in the i	nternational application			
VIII		Certain observations of	on the international applica	tion		
Date of sub	missi	on of the demand	1	Date of completi	on of this report	
06/04/20	06/04/2001 29.01.2002					
	exan	g address of the internation ining authority:	al /	Authorized office	ST NEW TOPS MEDICAL ST	
9)	D-8 Tel	opean Patent Office 0298 Munich +49 89 2399 - 0 Tx: 52365	66 epmu d	Haertle, M	( ) ( ) ( ) ( ) ( ) ( ) ( ) ( ) ( ) ( )	
Fax: +49 89 2399 - 4465		·	Telephone No. +49 89 2399 8955			

# INTERNATIONAL PRELIMINARY **EXAMINATION REPORT**

International application No. PCT/US00/27522

i.	Bas	is of the report				
1.	the and	receiving Office in	nents of the international applicates response to an invitation under to this report since they do not co	Article 14 are	referred to in this repo	ort as "originally filed"
Ţ	1-5,	7-9	as originally filed			
	6		as received on	30/11/2001	with letter of	26/11/2001
	Cla	ims, No.:				
	1-30 37,3	0,31 (part),36 (part) 38	<b>),</b>	as originally	filed	
		part),32-35, part)	as received on	30/11/2001	with letter of	26/11/2001
	Dra	wings, sheets:				
	1/7-	3/7,6/7,7/7	as originally filed			
	4/7,	5/7	as received on	30/11/2001	with letter of	26/11/2001
2.			guage, all the elements marked international application was file			_
	The	ese elements were	available or furnished to this Aut	hority in the fo	ollowing language: ,	which is:
		the language of a	translation furnished for the pur	poses of the i	nternational search (u	nder Rule 23.1(b)).
			ublication of the international ap	•	• • •	
		the language of a 55.2 and/or 55.3).	translation furnished for the pur	poses of inter	national preliminary ex	kamination (under Rule
3.			cleotide and/or amino acid sec ry examination was carried out o			
		contained in the ir	nternational application in writter	form.		
		filed together with	the international application in o	computer read	lable form.	
		furnished subsequ	uently to this Authority in written	form.		
		furnished subsequ	uently to this Authority in compu	ter readable fo	orm.	

☐ The statement that the subsequently furnished written sequence listing does not go beyond the disclosure in

the international application as filed has been furnished.

# INTERNATIONAL PRELIMINARY EXAMINATION REPORT

International application No. PCT/US00/27522

		The statement that the listing has been furnitude.	ne information recorded in computer readable form is identical to the written sequence shed.
4.	The	amendments have re	esulted in the cancellation of:
		the description,	pages:
		the claims,	Nos.:
		the drawings,	sheets:
5.			established as if (some of) the amendments had not been made, since they have been cond the disclosure as filed (Rule 70.2(c)):
		(Any replacement sh report.)	eet containing such amendments must be referred to under item 1 and annexed to this
6.	Add	itional observations, i	f necessary:
		k of unity of invention	
1.	In re	esponse to the invitati	on to restrict or pay additional fees the applicant has:
	×	restricted the claims.	
		paid additional fees.	
		paid additional fees	under protest.
		neither restricted nor	paid additional fees.
2.		-	that the requirement of unity of invention is not complied and chose, according to Rule applicant to restrict or pay additional fees.
3.	This	Authority considers	hat the requirement of unity of invention in accordance with Rules 13.1, 13.2 and 13.3 i
		complied with.	
		not complied with for	the following reasons:
4.		nsequently, the followi mination in establishi	ng parts of the international application were the subject of international preliminary ng this report:
		all parts.	
	×	the parts relating to	claims Nos. 34,35.

V. Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability;

# INTERNATIONAL PRELIMINARY **EXAMINATION REPORT**

International application No. PCT/US00/27522

# citations and explanations supporting such statement

1. Statement

Novelty (N)

Yes:

Claims 34,35 Claims

No:

Inventive step (IS)

Yes: Claims 34,35 No:

Claims

Industrial applicability (IA)

Yes:

Claims 34,35

No: Claims

2. Citations and explanations see separate sheet

# INTERNATIONAL PRELIMINARY

International application No. PCT/US00/27522

**EXAMINATION REPORT - SEPARATE SHEET** 

### Item V.2.

1. Claim 34: Novelty

The nearest state of the art is D1: US-A-5 647 013 (SALVAGE RICHARD JAMES ET AL) 8 July 1997 (1997-07-08) cited in the application.

None of the documents cited in the International Search Report nor the nearest state of the art discloses a transducer wherein at least one of the upper and the lower tunnel walls of the magnets has a raised portion inwardly toward the central axis toward the first end of the magnets.

2. Claim 34: Inventive Step

The combination of features according to Claim 34 cannot be obviously derived from the available state of the art or from the common knowledge of the person skilled in art.

3. Claim 35:

Claim 35 contains a particular embodiment of the subject-matter of Claim 34 and meets therefore the regulations of Art. 33 (2), 33 (3) PCT.

deflection of the reed 24. Alternatively, the side walls 16, 18 of the coil 14 can be tapered outwardly away from the central axis 12 from the first end 32 of the coil 14 to the second end 34 of the coil 14, to prevent or reduce unwanted horizontal deflection of the reed 24. Alternatively, at least a part or stretch of at least one side wall 16, 18 of the coil can be tapered outwardly away from the central axis 12, moving toward the second end 34 of the coil 14, to prevent or reduce unwanted horizontal deflection of the reed 24. Likewise, at least a part or stretch of at least one side wall 16, 18 of the coil can be tapered inwardly toward the central axis 12, moving toward the second end 34 of the coil 14, to prevent or reduce unwanted horizontal deflection of the reed 24. For the above alternatives or other alternatives, having a coil wall, or any part or stretch thereof, that is tapered, the coil wall can further have a separate raised portion toward the central axis 12, in relation to the adjacent portion of the wall thereof.

Some of the Figures depict dimensions which can be used for the present invention. Other dimensions can be used as well. For the embodiments in Figures 1 through 5, one set of dimensions are as follows: the nominal lateral reed clearance is (.0625"/ 1.59mm) (nominal tunnel width) - (.0595"/1.51mm)(nominal reed width) = (.003"/.076mm) or (.0015"/.038mm) per side. Coil tunnel taper is (.0045"/.11mm) over (.093"/2.4mm) length, or about 2.8°. The nominal reed to rib (top or bottom of the coil) is (.0111"/.282mm) (nominal rib gap) - (.008"/.2mm) (nominal reed thickness) = (.0031"/.079mm), or (.0015"/039mm) top / bottom.

Figure 6 is a front view of a further coil winding bobbin for a transducer 2 of the present invention. Figure 7 is a back view of the coil winding bobbin of Figure 6. Figure 8 is a side view of the coil winding bobbin of Figure 6. Figure 9 is a top view of the coil winding bobbin of Figure 6. These figures show one tapering that can be implemented within the coil winding for the present invention.

a first and second yoke portion;

at least one shim between one yoke portion and one of the pair of spaced apart magnets;

a coil at least partially forming the tunnel having a first and a second side wall and an upper and lower wall; and,

a reed having a central portion which extends through the tunnel, a stationary end, and a deflection end, wherein the reed has a tip portion which lies at least partially between the magnets, wherein the reed is mounted for deflection towards or away from the respective magnets, wherein the coil has a first end toward the stationary end of the reed and a second end toward the magnets, and wherein the magnets have a second end toward the deflection end of the reed and a first end toward the coil.

- 32. The transducer of claim 31 wherein at least a stretch of the at least one of the upper and lower tunnel walls of the magnets is tapered outwardly from the central axis moving in a direction toward the second end of the magnets, the tapering being caused by the at least one shim between the one yoke portion and the one of the pair of spaced apart magnets.
- 33. The transducer of claim 31 wherein the at least one of the upper and the lower tunnel walls of the magnets is tapered outwardly from the central axis from the first end of the magnets to the second end of the magnets, the tapering being caused by the tapering of the at least a part of one of the first and second yoke portions being tapered along the side of the yoke portion adjacent the one of the pair of magnets.
- 34. A transducer (2) comprising a pair of spaced magnets (6,8) at least partially forming a tunnel (10), the tunnel (10) having a central axis (12), the

magnets (6,8) having an upper and a lower tunnel wall (40, 42), a coil (14) at least partially forming the tunnel (10) having a first and a second side wall (16, 18) and an upper and lower wall (20, 22); and a reed (24) having a central portion (26) which extends through the tunnel (10), a stationary end (28), and a deflection end (30), wherein the reed (24) has a tip portion (30) which lies at least partially between the magnets (6,8), wherein the reed (24) is mounted for deflection towards or away from the respective magnets (6,8), wherein the coil (14) has a first end (32) toward the stationary end (28) of the reed (24) and a second end (34) toward the magnets (6, 8), wherein the magnets (6, 8) have a second end (44) toward the deflection end (30) of the reed (24) and a first end (46) toward the coil (14), characterized in that at least one of the upper and the lower tunnel walls (40, 42) of the magnets (6, 6) has a raised portion (80) inwardly toward the central axis (12) toward the first end (46) of the magnets (6, 8).

- 35. The transducer of claim 34 wherein the raised portion extends substantially the width of the tunnel.
  - 36. A transducer comprising:
  - a housing;
- a pair of spaced magnets at least partially forming a tunnel, the tunnel having a central axis, the magnets having an upper and a lower tunnel wall;
- a coil at least partially forming the tunnel having a first and a second side wall and an upper and lower wall;

an armature having a reed with a central portion which extends through the tunnel, having a stationary end, and having a deflection end, wherein the reed further having a tip portion which lies at least partially between the magnets, wherein the reed is mounted for deflection towards or away from the respective

From the INTERNATIONAL SEARCHING AUTHORITY	Coming Report
WALLENSTEIN & WAGNER, LTD. Attn. MORNEAULT, Monique A. 311 South Wacker Drive - 5300 CHICAGO, ILLINOIS 60606 UNITED STATES OF AMERICA	PCT  NOTIFICATION OF TRANSMITTAL OF  NOTIFICATION OF TRANSMITTAL OF  OR THE DECLARATION  (PCT Rule 44.1)
	Date of mailing (day/month/year) 05/07/2001
Applicant's or agent's file reference	FOR FURTHER ACTION See paragraphs 1 and 4 below
328 F 458	
	International filing date (day/month/year) 06/10/2000
Applicant	
KNOWLES ELECTRONICS, LLC	
1. X The applicant is hereby notified that the International Search	Papert has been established and is transmitted herewith.
Filing of amendments and statement under Article 19:	
The applicant is entitled, if he so wishes, to amend the claims	of the International Application (see Rule 46):
When? The time limit for filing such amendments is normall International Search Report; however, for more deta	y 2 months from the date of transmittal of the alils, see the notes on the accompanying sheet.
Where? Directly to the International Bureau of WIPO 34, chemin des Colombettes 1211 Geneva 20, Switzerland Fascimile No.: (41–22) 740.14.35	
For more detailed instructions, see the notes on the accom	npanying sheet.
2. The applicant is hereby notified that no International Search Article 17(2)(a) to that effect is transmitted herewith.	Report will be established and that the declaration under
3. With regard to the protest against payment of (an) addition	nal fee(s) under Rule 40.2, the applicant is notified that:
<b>1</b> —	transmitted to the International Bureau together with the
no decision has been made yet on the protest; the appl	icant will be notified as soon as a decision is made.
Further action(s): The applicant is reminded of the following:	
Shortly after 18 months from the priority date, the international ap If the applicant wishes to avoid or postpone publication, a notice priority claim, must reach the International Bureau as provided i completion of the technical preparations for international publica	of withdrawal of the international application, or of the n Rules 90bis.1 and 90bis.3, respectively, before the
Within 19 months from the priority date, a demand for international wishes to postpone the entry into the national phase until 30 months.	al preliminary examination must be filed if the applicant nths from the priority date (in some Offices even later).
Within 20 months from the priority date, the applicant must perfor before all designated Offices which have not been elected in the priority date or could not be elected because they are not bound	e demand or in a latter election within 19 months from the
Name and mailing address of the International Searching Authority	Authorized officer
European Patent Office, P.B. 5818 Patentlaan 2 NL-2280 HV Rijswijk Tel. (+31-70) 340-2040, Tx. 31 651 epo nl, Fax: (+31-70) 340-3016	Marie-Françoise Provot

Form PCT/ISA/220 (July 1998)
C; Hw; Clat

art 19 -> 9.05.01

 $\mathcal{J}_{\mathcal{J}}$ 

### **NOTES TO FORM PCT/ISA/220**

These Notes are intended to give the basic instructions concerning the filing of amendments under article 19. The Notes are based on the requirements of the Patent Cooperation Treaty, the Regulations and the Administrative Instructions under that Treaty. In case of discrepancy between these Notes and those requirements, the latter are applicable. For more detailed information, see also the PCT Applicant's Guide, a publication of WIPO.

In these Notes, "Article", "Rule", and "Section" refer to the provisions of the PCT, the PCT Regulations and the PCT Administrative Instructions respectively.

# INSTRUCTIONS CONCERNING AMENDMENTS UNDER ARTICLE 19

The applicant has, after having received the international search report, one opportunity to amend the claims of the international application. It should however be emphasized that, since all parts of the international application (claims, description and drawings) may be amended during the international preliminary examination procedure, there is usually no need to file amendments of the claims under Article 19 except where, e.g. the applicant wants the latter to be published for the purposes of provisional protection or has another reason for amending the claims before international pbulication. Furthermore, it should be emphasized that provisional protection is available in some States only.

# What parts of the international application may be amended?

Under Article 19, only the claims may be amended.

During the international phase, the claims may also be amended (or further amended) under Article 34 before the International Preliminary Examining Authority. The description and drawings may only be amended under Article 34 before the International Examining Authority.

Upon entry into the national phase, all parts of the international application may be amended under Article 28 or, where applicable, Article 41.

#### When?

Within 2 months from the date of transmittal of the international search report or 16 months from the priority date, whichever time limit expires later. It should be noted, however, that the amendments will be considered as having been received on time if they are received by the International Bureau after the expiration of the applicable time limit but before the completion of the technical preparations for international publication (Rule 46.1).

#### Where not to file the amendments?

The amendments may only be filed with the International Bureau and not with the receiving Office or the International Searching Authority (Rule 46.2).

Where a demand for international preliminary examination has been fis filed, see below.

#### How?

Either by cancelling one or more entire claims, by adding one or more new claims or by amending the text of one or more of the claims as filed.

A replacement sheet must be submitted for each sheet of the claims which, on account of an amendment or amendments, differs from the sheet originally filed.

All the claims appearing on a replacement sheet must be numbered in Arabic numerals. Where a claim is cancelled, no renumbering of the other claims is required. In all cases where claims are renumbered, they must be renumbered consecutively (Administrative Instructions, Section 205(b)).

The amendments must be made in the language in which the international application is to be published.

### What documents must/may accompany the amendments?

Letter (Section 205(b)):

The amendments must be submitted with a letter.

The letter will not be published with the international application and the amended claims. It should not be confused with the "Statement under Article 19(1)" (see below, under "Statement under Article 19(1)").

The letter must be in English or French, at the choice of the applicant. However, if the language of the international application is English, the letter must be in English; if the language of the international application is French, the letter must be in French.

### NOTES TO FORM PCT/ISA/220 (continued)

The letter must indicate the differences between the claims as filed and the claims as amended. It must, in particular, indicate, in connection with each claim appearing in the international application (it being understood that identical indications concerning several claims may be grouped), whether

- (i) the claim is unchanged;
- (ii) the claim is cancelled;
- (iii) the claim is new;
- (iv) the claim replaces one or more claims as filed;
- (v) the claim is the result of the division of a claim as filed.

# The following examples illustrate the manner in which amendments must be explained in the accompanying letter:

- 1. [Where originally there were 48 claims and after amendment of some claims there are 51]: "Claims 1 to 29, 31, 32, 34, 35, 37 to 48 replaced by amended claims bearing the same numbers; claims 30, 33 and 36 unchanged; new claims 49 to 51 added."
- [Where originally there were 15 claims and after amendment of all claims there are 11]: "Claims 1 to 15 replaced by amended claims 1 to 11."
- 3. [Where originally there were 14 claims and the amendments consist in cancelling some claims and in adding new claims]:
  "Claims 1 to 6 and 14 unchanged; claims 7 to 13 cancelled; new claims 15, 16 and 17 added." or
  "Claims 7 to 13 cancelled; new claims 15, 16 and 17 added; all other claims unchanged."
- 4. [Where various kinds of amendments are made]: "Claims 1-10 unchanged; claims 11 to 13, 18 and 19 cancelled; claims 14, 15 and 16 replaced by amended claim 14; claim 17 subdivided into amended claims 15, 16 and 17; new claims 20 and 21 added."

#### "Statement under article 19(1)" (Rule 46.4)

The amendments may be accompanied by a statement explaining the amendments and indicating any impact that such amendments might have on the description and the drawings (which cannot be amended under Article 19(1)).

The statement will be published with the international application and the amended claims.

### it must be in the language in which the international appplication is to be published.

It must be brief, not exceeding 500 words if in English or if translated into English.

It should not be confused with and does not replace the letter indicating the differences between the claims as filed and as amended. It must be filed on a separate sheet and must be identified as such by a heading, preferably by using the words "Statement under Article 19(1)."

It may not contain any disparaging comments on the international search report or the relevance of citations contained in that report. Reference to citations, relevant to a given claim, contained in the international search report may be made only in connection with an amendment of that claim.

### Consequence if a demand for international preliminary examination has already been filed

If, at the time of filing any amendments under Article 19, a demand for international preliminary examination has already been submitted, the applicant must preferably, at the same time of filing the amendments with the International Bureau, also file a copy of such amendments with the International Preliminary Examining Authority (see Rule 62.2(a), first sentence).

### Consequence with regard to translation of the international application for entry into the national phase

The applicant's attention is drawn to the fact that, where upon entry into the national phase, a translation of the claims as amended under Article 19 may have to be furnished to the designated/elected Offices, instead of, or in addition to, the translation of the claims as filed.

For further details on the requirements of each designated/elected Office, see Volume II of the PCT Applicant's Guide.



# **PCT**

# INTERNATIONAL SEARCH REPORT

(PCT Article 18 and Rules 43 and 44)

Applicant's or agent's file reference	(Form PCT/ISA/2	f Transmittal of International Search Report 20) as well as, where applicable, item 5 below.
328 P 458	ACTION	
International application No.	International filing date (day/month/year)	(Earliest) Priority Date (day/month/year)
PCT/US 00/27522	06/10/2000	07/10/1999
Applicant		
KNOWLES ELECTRONICS, LLC		
This International Search Report has bee	n prepared by this International Searching Aut	nority and is transmitted to the applicant
according to Article 18. A copy is being tra	ansmitted to the international Bureau.	
This International Search Report consists	of a total of 2 sheets.	
X It is also accompanied by	a copy of each prior art document cited in this	report.
Basis of the report		air of the international angliantion in the
<ul> <li>a. With regard to the language, the language in which it was filed, un</li> </ul>	international search was carried out on the balless otherwise indicated under this item.	sis of the international application in the
the international search v	vas carried out on the basis of a translation of t	the international application furnished to this
Authority (Rule 23.1(b)).		
b. With regard to any <b>nucleotide a</b> was carried out on the basis of th	nd/or amino acid sequence disclosed in the in the sequence listing:	nternational application, the international search
	onal application in written form.	•
filed together with the interest	ernational application in computer readable for	m.
	o this Authority in written form.	
1	o this Authority in computer readble form.	
the statement that the su international application	bsequently furnished written sequence listing on as filed has been furnished.	does not go beyond the disclosure in the
the statement that the in		is identical to the written sequence listing has been
furnished		
2. Certain claims were for	und unsearchable (See Box I).	
3. X Unity of invention is la	cking (see Box II).	
_		
4. With regard to the <b>title</b> ,		
<u> </u>	ubmitted by the applicant.	
} ————————————————————————————————————	shed by this Authority to read as follows:	
ELECTRO-ACOUSTIC TRAN	SDUCER WITH RESISTANCE TO S	HOCK-WAVES
5. With regard to the abstract,		·
	submitted by the applicant.	
the text has been estable		rity as it appears in Box III. The applicant may,
		10
6. The figure of the <b>drawings</b> to be put		None of the figures.
as suggested by the applicant fa		Hone of the lightes.
	er characterizes the invention.	
V Dewause tills lightle bette	ondidotelizes the inventoria	

A. CLASSII IPC 7	FICATION OF SUBJECT MATTER H04R11/00	•	
	International Patent Classification (IPC) or to both national classification	on and IPC	
B. FIELDS	SEARCHED curnentation searched (classification system followed by classification	symbols)	· ·
IPC 7	HO4R		
Documentat	ion searched other than minimum documentation to the extent that suc	h documents are included in the fields sea	rched
Electronic da	ata base consulted during the international search (name of data base	and, where practical, search terms used)	
EPO-In	ternal, WPI Data, PAJ		
C. DOCUME	ENTS CONSIDERED TO BE RELEVANT		
Category °	Citation of document, with indication, where appropriate, of the relev	ant passages	Relevant to daim No.
A	US 5 647 013 A (SALVAGE RICHARD JA AL) 8 July 1997 (1997–07–08) cited in the application	AMES ET	. 1
х	column 3, line 28 - line 49; figur	res 8-12	10-27
Х	US 3 617 653 A (TIBBETTS GEORGE C 2 November 1971 (1971-11-02) column 4, line 50 - line 53; figu	·	27,28,30
х	US 1 871 739 A (A. RINGEL) 16 August 1932 (1932-08-16) page 2, column 1, line 50 -column 106; figures 1,3		36-38
А	US 4 272 654 A (CARLSON ELMER V) 9 June 1981 (1981-06-09) column 3, line 29 - line 41; figu	res 1,3	34
Fur	ther documents are listed in the continuation of box C.	Patent family members are listed	in annex.
			<del></del>
"A" docum	nent defining the general state of the art which is not dered to be of particular relevance	<ul> <li>'T' later document published after the inte or priority date and not in conflict with cited to understand the principle or the invention</li> <li>'X' document of particular relevance; the or</li> </ul>	the application but eory underlying the
filing "L" docum which	date ent which may throw doubts on priority claim(s) or is cited to establish the publication date of another	cannot be considered novel or cannot involve an inventive step when the do 'Y' document of particular relevance; the or	t be considered to cument is taken alone claimed invention
O docum	on or other special reason (as specified) nent referring to an oral disclosure, use, exhibition or means	cannot be considered to involve an in document is combined with one or m ments, such combination being obvio in the art.	ventive step when the ore other such docu-
	nent published prior to the international filing date but than the priority date claimed	*&* document member of the same patent	family
Date of the	e actual completion of the international search	Date of mailing of the international se	arch report
!	5 February 2001	05/07/2001	
Name and	mailing address of the ISA European Patent Office, P.B. 5818 Patentlaan 2	Authorized officer	
	NL - 2280 HV Rijswijk Tel. (+31-70) 340-2040, Tx. 31 651 epo nl, Fax: (+31-70) 340-3016	Anderson, A	

1

# FURTHER INFORMATION CONTINUED FROM PCT/ISA/ 210

This International Searching Authority found multiple (groups of) inventions in this international application, as follows:

1. Claims: 1-9

A transducer comprising active shock protection means.

2. Claims: 10-26

A transducer having a tapered coil which also has raised portions.

3. Claims: 27-30

A transducer having a tapered magnet.

4. Claims: 31-33

A transducer having a shim.

5. Claims: 34-35

A transducer having a magnet with raised portions.

6. Claims: 36-38

A transducer having a spacer.



Box I Observations where certain claims were found unsearchable (Continuation of item 1 of instance)	
This International Search Report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:	
1. Claims Nos.: because they relate to subject matter not required to be searched by this Authority, namely:	
Claims Nos.:     because they relate to parts of the International Application that do not comply with the prescribed requirements to such an extent that no meaningful International Search can be carried out, specifically:	
3. Claims Nos.: because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).	
Box II Observations where unity of invention is lacking (Continuation of item 2 of first sheet)	
This International Searching Authority found multiple inventions in this international application, as follows:	
see additional sheet	:
1. As all required additional search fees were timely paid by the applicant, this International Search Report covers all searchable claims.	
2. X As all searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment of any additional fee.	
3. As only some of the required additional search fees were timely paid by the applicant, this International Search Report covers only those claims for which fees were paid, specifically claims Nos.:	
4. No required additional search fees were timely paid by the applicant. Consequently, this International Search Report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.:	
Remark on Protest The additional search fees were accompanied by the applicant's protest.	
No protest accompanied the payment of additional search fees.	

# INTERMINAL SEARCH REPORT

Information on patent family members

Internal Application No
PCT/US 00/27522

Patent document cited in search repor	t	Publication date	Patent family member(s)	Publication date
US 5647013	A	08-07-1997	AT 162038 T	15-01-1998
03 304/013	^	00 07 1337	AU 682831 B	23-10-1997
			AU 5284193 A	24-05-1994
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•			WO 9410817 A	11-05-1994
			JP 8502635 T	19-03-1996
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00 0017000	••		CH 494514 A	31-07-1970
			DE 1762265 A	16-04-1970
			FR 1575802 A	
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			JP 48013441 B	
			LU 56089 A	
			NL 6806874 A	,C 18-11-1968
US 1871739	Α	16-08-1932	NONE	
US 4272654	Α	09-06-1981	NONE	•